

Comply with workplace hygiene procedures



D1.HRS.CL1.05 D1.HOT.CL1.04 D2.TTO.CL4.10

Trainer Guide









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Competency Based Training (CBT) and assessment an introduction for trainers

Competency

Competency refers to the ability to perform particular tasks and duties to the standard of performance expected in the workplace.

Competency requires the application of specified knowledge, skills and attitudes relevant to effective participation, consistently over time and in the workplace environment.

The essential skills and knowledge are either identified separately or combined.

Knowledge identifies what a person needs to know to perform the work in an informed and effective manner.

*Skills_*describe the application of knowledge to situations where understanding is converted into a workplace outcome.

Attitude describes the founding reasons behind the need for certain knowledge or why skills are performed in a specified manner.

Competency covers all aspects of workplace performance and involves:

- Performing individual tasks
- Managing a range of different tasks
- Responding to contingencies or breakdowns
- Dealing with the responsibilities of the workplace
- Working with others.

Unit of Competency

Like with any training qualification or program, a range of subject topics are identified that focus on the ability in a certain work area, responsibility or function.

Each manual focuses on a specific unit of competency that applies in the hospitality workplace.

In this manual a unit of competency is identified as a 'unit'.

Each unit of competency identifies a discrete workplace requirement and includes:

- Knowledge and skills that underpin competency
- Language, literacy and numeracy
- Occupational safety and health requirements.

Each unit of competency must be adhered to in training and assessment to ensure consistency of outcomes.

Element of Competency

An element of competency describes the essential outcomes within a unit of competency.

The elements of competency are the basic building blocks of the unit of competency. They describe in terms of outcomes the significant functions and tasks that make up the competency.

In this manual elements of competency are identified as an 'element'.

Performance criteria

Performance criteria indicate the standard of performance that is required to demonstrate achievement within an element of competency. The standards reflect identified industry skill needs.

Performance criteria will be made up of certain specified skills, knowledge and attitudes.

Learning

For the purpose of this manual learning incorporates two key activities:

- Training
- Assessment.

Both of these activities will be discussed in detail in this introduction.

Today training and assessment can be delivered in a variety of ways. It may be provided to participants:

- On-the-job in the workplace
- Off-the-job at an educational institution or dedicated training environment
- As a combination of these two options.

No longer is it necessary for learners to be absent from the workplace for long periods of time in order to obtain recognised and accredited qualifications.

Learning Approaches

This manual will identify two avenues to facilitate learning:

Competency Based Training (CBT)

This is the strategy of developing a participant's competency.

Educational institutions utilise a range of training strategies to ensure that participants are able to gain the knowledge and skills required for successful:

- Completion of the training program or qualification
- Implementation in the workplace.

The strategies selected should be chosen based on suitability and the learning styles of participants.

Competency Based Assessment (CBA)

This is the strategy of assessing competency of a participant.

Educational institutions utilise a range of assessment strategies to ensure that participants are assessed in a manner that demonstrates validity, fairness, reliability, flexibility and fairness of assessment processes.

Flexibility in Learning

It is important to note that flexibility in training and assessment strategies is required to meet the needs of participants who may have learning difficulties. The strategies used will vary, taking into account the needs of individual participants with learning difficulties. However they will be applied in a manner which does not discriminate against the participant or the participant body as a whole.

Catering for Participant Diversity

Participants have diverse backgrounds, needs and interests. When planning training and assessment activities to cater for individual differences, trainers and assessors should:

- Consider individuals' experiences, learning styles and interests
- Develop questions and activities that are aimed at different levels of ability
- Modify the expectations for some participants
- Provide opportunities for a variety of forms of participation, such as individual, pair and small group activities
- Assess participants based on individual progress and outcomes.

The diversity among participants also provides a good reason for building up a learning community in which participants support each other's learning.

Participant Centred Learning

This involves taking into account structuring training and assessment that:

- Builds on strengths Training environments need to demonstrate the many positive
 features of local participants (such as the attribution of academic success to effort,
 and the social nature of achievement motivation) and of their trainers (such as a
 strong emphasis on subject disciplines and moral responsibility). These strengths and
 uniqueness of local participants and trainers should be acknowledged and treasured
- Acknowledges prior knowledge and experience The learning activities should be planned with participants' prior knowledge and experience in mind
- Understands learning objectives Each learning activity should have clear learning objectives and participants should be informed of them at the outset. Trainers should also be clear about the purpose of assignments and explain their significance to participants
- Teaches for understanding The pedagogies chosen should aim at enabling participants to act and think flexibly with what they know
- Teaches for independent learning Generic skills and reflection should be nurtured through learning activities in appropriate contexts of the curriculum. Participants should be encouraged to take responsibility for their own learning

- Enhances motivation Learning is most effective when participants are motivated. Various strategies should be used to arouse the interest of participants
- Makes effective use of resources A variety of teaching resources can be employed as tools for learning
- Maximises engagement In conducting learning activities, it is important for the minds
 of participants to be actively engaged
- Aligns assessment with learning and teaching Feedback and assessment should be an integral part of learning and teaching
- Caters for learner diversity Trainers should be aware that participants have different characteristics and strengths and try to nurture these rather than impose a standard set of expectations.

Active Learning

The goal of nurturing independent learning in participants does not imply that they always have to work in isolation or solely in a classroom. On the contrary, the construction of knowledge in tourism and hospitality studies can often best be carried out in collaboration with others in the field. Sharing experiences, insights and views on issues of common concern, and working together to collect information through conducting investigative studies in the field (active learning) can contribute a lot to their eventual success.

Active learning has an important part to play in fostering a sense of community in the class. First, to operate successfully, a learning community requires an ethos of acceptance and a sense of trust among participants, and between them and their trainers. Trainers can help to foster acceptance and trust through encouragement and personal example, and by allowing participants to take risks as they explore and articulate their views, however immature these may appear to be. Participants also come to realise that their classmates (and their trainers) are partners in learning and solving.

Trainers can also encourage cooperative learning by designing appropriate group learning tasks, which include, for example, collecting background information, conducting small-scale surveys, or producing media presentations on certain issues and themes. Participants need to be reminded that, while they should work towards successful completion of the field tasks, developing positive peer relationships in the process is an important objective of all group work.

Competency Based Training (CBT)

Principle of Competency Based Training

Competency based training is aimed at developing the knowledge, skills and attitudes of participants, through a variety of training tools.

Training Strategies

The aims of this curriculum are to enable participants to:

- Undertake a variety of subject courses that are relevant to industry in the current environment
- Learn current industry skills, information and trends relevant to industry
- Learn through a range of practical and theoretical approaches
- Be able to identify, explore and solve issues in a productive manner

- Be able to become confident, equipped and flexible managers of the future
- Be 'job ready' and a valuable employee in the industry upon graduation of any qualification level.

To ensure participants are able to gain the knowledge and skills required to meet competency in each unit of competency in the qualification, a range of training delivery modes are used.

Types of Training

In choosing learning and teaching strategies, trainers should take into account the practical, complex and multi-disciplinary nature of the subject area, as well as their participant's prior knowledge, learning styles and abilities.

Training outcomes can be attained by utilising one or more delivery methods:

Lecture/Tutorial

This is a common method of training involving transfer of information from the trainer to the participants. It is an effective approach to introduce new concepts or information to the learners and also to build upon the existing knowledge. The listener is expected to reflect on the subject and seek clarifications on the doubts.

Demonstration

Demonstration is a very effective training method that involves a trainer showing a participant how to perform a task or activity. Through a visual demonstration, trainers may also explain reasoning behind certain actions or provide supplementary information to help facilitate understanding.

Group Discussions

Brainstorming in which all the members in a group express their ideas, views and opinions on a given topic, is a free flow and exchange of knowledge among the participants and the trainer. The discussion is carried out by the group on the basis of their own experience, perceptions and values. This will facilitate acquiring new knowledge. When everybody is expected to participate in the group discussion, even the introverted persons will also get stimulated and try to articulate their feelings.

The ideas that emerge in the discussions should be noted down and presentations are to be made by the groups. Sometimes consensus needs to be arrived at on a given topic. Group discussions are to be held under the moderation of a leader guided by the trainer. Group discussion technique triggers thinking process, encourages interactions and enhances communication skills.

Role Play

This is a common and very effective method of bringing into the classroom real life situations, which may not otherwise be possible. Participants are made to enact a particular role so as to give a real feel of the roles they may be called upon to play. This enables participants to understand the behaviour of others as well as their own emotions and feelings. The instructor must brief the role players on what is expected of them. The role player may either be given a ready-made script, which they can memorise and enact, or they may be required to develop their own scripts around a given situation. This technique is extremely useful in understanding creative selling techniques and human relations. It can be entertaining and energising and it helps the reserved and less literate to express their feelings.

Simulation Games

When trainees need to become aware of something that they have not been conscious of, simulations can be a useful mechanism. Simulation games are a method based on "here and now" experience shared by all the participants. The games focus on the participation of the trainees and their willingness to share their ideas with others. A "near real life" situation is created providing an opportunity to which they apply themselves by adopting certain behaviour. They then experience the impact of their behaviour on the situation. It is carried out to generate responses and reactions based on the real feelings of the participants, which are subsequently analysed by the trainer.

While use of simulation games can result in very effective learning, it needs considerable trainer competence to analyse the situations.

Individual /Group Exercises

Exercises are often introduced to find out how much the participant has assimilated. This method involves imparting instructions to participants on a particular subject through use of written exercises. In the group exercises, the entire class is divided into small groups, and members are asked to collaborate to arrive at a consensus or solution to a problem.

Case Study

This is a training method that enables the trainer and the participant to experience a real life situation. It may be on account of events in the past or situations in the present, in which there may be one or more problems to be solved and decisions to be taken. The basic objective of a case study is to help participants diagnose, analyse and/or solve a particular problem and to make them internalise the critical inputs delivered in the training. Questions are generally given at the end of the case study to direct the participants and to stimulate their thinking towards possible solutions. Studies may be presented in written or verbal form.

Field Visit

This involves a carefully planned visit or tour to a place of learning or interest. The idea is to give first-hand knowledge by personal observation of field situations, and to relate theory with practice. The emphasis is on observing, exploring, asking questions and understanding. The trainer should remember to brief the participants about what they should observe and about the customs and norms that need to be respected.

Group Presentation

The participants are asked to work in groups and produce the results and findings of their group work to the members of another sub-group. By this method participants get a good picture of each other's views and perceptions on the topic and they are able to compare them with their own point of view. The pooling and sharing of findings enriches the discussion and learning process.

Practice Sessions

This method is of paramount importance for skills training. Participants are provided with an opportunity to practice in a controlled situation what they have learnt. It could be real life or through a make-believe situation.

Games

This is a group process and includes those methods that involve usually fun-based activity, aimed at conveying feelings and experiences, which are everyday in nature, and applying them within the game being played. A game has set rules and regulations, and may or may not include a competitive element. After the game is played, it is essential that the participants be debriefed and their lessons and experiences consolidated by the trainer.

Research

Trainers may require learners to undertake research activities, including online research, to gather information or further understanding about a specific subject area.

Competency Based Assessment (CBA)

Principle of Competency Based Assessment

Competency based assessment is aimed at compiling a list of evidence that shows that a person is competent in a particular unit of competency.

Competencies are gained through a multitude of ways including:

- Training and development programs
- Formal education
- Life experience
- Apprenticeships
- On-the-job experience
- Self-help programs.

All of these together contribute to job competence in a person. Ultimately, assessors and participants work together, through the 'collection of evidence' in determining overall competence.

This evidence can be collected:

- Using different formats
- Using different people
- Collected over a period of time.

The assessor, who is ideally someone with considerable experience in the area being assessed, reviews the evidence and verifies the person as being competent or not.

Flexibility in Assessment

Whilst allocated assessment tools have been identified for this subject, all attempts are made to determine competency and suitable alternate assessment tools may be used, according to the requirements of the participant.

The assessment needs to be equitable for all participants, taking into account their cultural and linguistic needs.

Competency must be proven regardless of:

- Language
- Delivery Method
- Assessment Method.

Assessment Objectives

The assessment tools used for subjects are designed to determine competency against the 'elements of competency' and their associated 'performance criteria'.

The assessment tools are used to identify sufficient:

- a) Knowledge, including underpinning knowledge
- b) Skills
- c) Attitudes

Assessment tools are activities that trainees are required to undertake to prove participant competency in this subject.

All assessments must be completed satisfactorily for participants to obtain competence in this subject. There are no exceptions to this requirement, however, it is possible that in some cases several assessment items may be combined and assessed together.

Types of Assessment

Allocated Assessment Tools

There are a number of assessment tools that are used to determine competency in this subject:

- Work projects
- Written questions
- Oral questions
- Third Party Report
- Observation Checklist.

Instructions on how assessors should conduct these assessment methods are explained in the Assessment Manuals.

Alternative Assessment Tools

Whilst this subject has identified assessment tools, as indicated above, this does not restrict the assessor from using different assessment methods to measure the competency of a participant.

Evidence is simply proof that the assessor gathers to show participants can actually do what they are required to do.

Whilst there is a distinct requirement for participants to demonstrate competency, there are many and diverse sources of evidence available to the assessor.

Ongoing performance at work, as verified by a supervisor or physical evidence, can count towards assessment. Additionally, the assessor can talk to customers or work colleagues to gather evidence about performance.

A range of assessment methods to assess competency include:

- Practical demonstrations
- Practical demonstrations in simulated work conditions
- Problem solving
- Portfolios of evidence
- Critical incident reports
- Journals
- Oral presentations
- Interviews
- Videos
- Visuals: slides, audio tapes
- Case studies
- Log books
- Projects
- Role plays
- Group projects
- · Group discussions
- Examinations.

Recognition of Prior Learning

Recognition of Prior Learning is the process that gives current industry professionals who do not have a formal qualification, the opportunity to benchmark their extensive skills and experience against the standards set out in each unit of competency/subject.

Also known as a Skills Recognition Audit (SRA), this process is a learning and assessment pathway which encompasses:

- Recognition of Current Competencies (RCC)
- Skills auditing
- Gap analysis and training
- Credit transfer.

Assessing competency

As mentioned, assessment is the process of identifying a participant's current knowledge, skills and attitudes sets against all elements of competency within a unit of competency. Traditionally in education, grades or marks were given to participants, dependent on how many questions the participant successfully answered in an assessment tool.

Competency based assessment does not award grades, but simply identifies if the participant has the knowledge, skills and attitudes to undertake the required task to the specified standard.

Therefore, when assessing competency, an assessor has two possible results that can be awarded:

- Pass Competent (PC)
- Not Yet Competent (NYC).

Pass Competent (PC)

If the participant is able to successfully answer or demonstrate what is required, to the expected standards of the performance criteria, they will be deemed as 'Pass Competent' (PC).

The assessor will award a 'Pass Competent' (PC) if they feel the participant has the necessary knowledge, skills and attitudes in all assessment tasks for a unit.

Not Yet Competent' (NYC)

If the participant is unable to answer or demonstrate competency to the desired standard, they will be deemed to be 'Not Yet Competent' (NYC).

This does not mean the participant will need to complete all the assessment tasks again. The focus will be on the specific assessment tasks that were not performed to the expected standards.

The participant may be required to:

- a) Undertake further training or instruction
- b) Undertake the assessment task again until they are deemed to be 'Pass Competent'.

Competency standard

UNIT TITLE: COMPLY WITH WORKPLACE HYGIENE PROCEDURES NOMINAL HOURS: 20			
UNIT NUMBER: D1.HRS.CL1.05 D1.HOT.CL 1.04 D2.TTO.CL4.10			
UNIT DESCRIPTOR: This unit deals with skills and knowledge required to follow safe food handling procedures which apply in hospitality and tourism enterprises. It is particularly relevant to any staff working with food especially in kitchens, housekeeping, food and beverage and tour operations where duties involve the preparation, handling and service of food			
ELEMENTS AND PERFORMANCE CRITERIA	UNIT VARIABLE AND ASSESSMENT GUIDE		
Element 1: Follow hygiene procedures	Unit Variables		
1.1 Identify relevant workplace <i>hygiene procedures</i> that need to be adhered to	The Unit Variables provide advice to interpret the scope and context of this unit of competence, allowing for differences between enterprises and workplaces. It relates to the unit as a whole and		
1.2 Identify enterprise standards and legislated requirements that apply to relevant workplace hygiene procedures	facilitates holistic assessment. This unit applies to all industry sectors that are responsible for compercodures within the labour divisions of the hotel and travel industrial.		
1.3 Follow workplace hygiene procedures in accordance with enterprise standards and legislated requirements	 Front Office Housekeeping Food and Beverage Service 		
1.4 Receive, handle and <i>store</i> all food items according to enterprise standards and legislated requirements	4. Food Production5. Tour OperationHygiene procedures may be related to:		
1.5 <i>Prepare,</i> serve and <i>store</i> food in compliance with enterprise standards and legislated requirements	Receiving of food into the premises		
Clean food-related items, utensils and areas in compliance with enterprise standards and legislated requirements	 Storing of food prior to preparation/service Preparing of raw materials for sale/service Serving of food 		

Element 2: Identify and prevent hygiene risks

- **2.1** Identify potential food, personal, environmental and other risks in the workplace promptly
- **2.2** Take action to minimise or remove the *risk of food contamination* within the scope of individual responsibility
- **2.3** Handle and dispose of *food waste and rubbish* in compliance with enterprise standards and legislated requirements

Element 3: Maintain safe personal food handling and personal presentation standards

- **3.1** Identify the enterprise standards and legislated requirements that apply to *personal practices* and presentation for food handling staff
- **3.2** Follow enterprise standards and legislated requirements that apply personal practices and presentation for food handling staff

- Defrosting/thawing of food
- · Re-heating of food
- Cleaning and sanitising of food preparation surfaces and equipment.

Enterprise standards and legislated requirements will include:

- Details of policies and procedures of the host enterprise
- Details of the food standards that the enterprise has determined as appropriate
- Details of the statutory requirements of the legislation of the host country.

Store may be related to:

- Dry storage
- Refrigerated storage
- Frozen storage
- Storage of raw materials and prepared food items
- Correct conditions and temperatures for storage
- Avoidance of cross contamination. Food items may include:
 - Raw ingredients
 - Ready to eat foods
 - Partially prepared products, such as: meat, fruit & vegetables, processed foods
 - Containers that food may be stored in or served in/on, including single use items, crockery and cutlery.

Prepare may relate to:

- Preparing raw and pre-prepared foods for inclusion in menu items
- Cooking of food
- De-frosting of food
- Re-heating of food
- Safe food handling techniques
- Avoidance of cross contamination.

Clean should relate to:

- · Chemicals used in cleaning
- Safety issues
- Sanitising
- Cleaning schedules
- Storage of cleaning materials and equipment.

Food, personal, environmental and other risks may include:

- Chemical contamination
- Physical contamination
- Micro-biological contamination
- Temperature danger zone requirements
- Safe re-heating and defrosting practices
- Airborne contamination
- Vermin
- Food recall and disposal procedures.

Risk of food contamination may relate to:

- Auditing staff skills
- Training provision
- Adherence to policies and procedures
- Internal and external audits
- Involvement of outside professionals and experts
- · Taking of appropriate remedial action.

Food waste and rubbish may relate to:

- Internal disposal of rubbish and food waste
- Removal of food and other waste from the external premises
- Re-cycling options
- Sanitising of waste containers and rubbish areas.

Personal practices may relate to:

- Uniforms
- Hand washing
- Personal sickness, illness and injury
- Control of personal habits that may cause cross contamination, including touching nose, mouth, or hair, coughing, sneezing, smoking, etc.

Assessment Guide

The following skills and knowledge must be assessed as part of this unit:

- The enterprise's policies and procedures in regard to workplace hygiene
- Overview of the relevant legislation in relation to workplace hygiene of the host country, local authorities and the enterprise
- Knowledge of common causes of workplace hygiene breaches
- Principles of risk management
- Communication, leadership, interpersonal and negotiation skills
- Knowledge of insurance requirements and liability issues
- Knowledge of cleaning and sanitising chemicals, techniques and protocols
- Knowledge of the relevant legislation in relation to food handling, personal hygiene and general premises and food hygiene and safety
- Knowledge of the principles of safe food handling, preparation, storage, re-constitution and service
- Ability to use safe food handling techniques and display good personal hygiene
- Ability to adhere to the food safety plan/program used by the host enterprise
- Knowledge of the general food safety hazards in the workplace
- Knowledge of the sources of contamination and how to identify and minimise/eliminate them.

Linkages To Other Units

- Apply standard safety procedures for handling foodstuffs
- Clean and maintain kitchen equipment and utensils
- Implement occupational safety and health procedures

- Maintain strategies for safe storage of prepared foods
- Establish and maintain a safe working environment.

Critical Aspects of Assessment

Evidence of the following is essential:

- Understanding of why correct food handling procedures must be followed
- Demonstrated ability to apply safe food handling practices
- Demonstrated ability to adhere to correct personal hygiene practices and personal presentation standards.

Context of Assessment

This unit may be assessed on or off the job:

- Assessment should include practical demonstration either in the workplace or through a simulation activity, supported by a range of methods to assess underpinning knowledge
- Assessment must relate to the individual's work area or area of responsibility.

Resource Implications

Training and assessment to include access to a real or simulated workplace: and access to workplace standards, procedures, policies, guidelines, tools and equipment.

Assessment Methods

The following methods may be used to assess competency for this unit:

- case studies
- Observation of practical candidate performance
- Oral and written questions
- Portfolio evidence
- Problem solving
- Role plays
- Third party reports completed by a supervisor
- Project and assignment work.

Key Competencies in this Unit

Level 1 = competence to undertake tasks effectively

Level 2 = competence to manage tasks

Level 3 = competence to use concepts for evaluating

Key Competencies	Level	Examples
Collecting, organising and analysing information	1	Read and interpret the requirements of internal food safety plans/programs
Communicating ideas and information	1	Receive instructions and give instructions to others relating to safe food handling practices
Planning and organising activities	1	Sequence workloads, prepare requirements and customer service
Working with others and in teams	1	Cooperate with others to produce safe food to the standard required by the enterprise
Using mathematical ideas and techniques	1	Calculate quantities of chemicals required for cleaning and identifying food-related times and temperatures
Solving problems	1	Determine the action to take to address identified unsafe food handling issues
Using technology	1	Use thermometers, food preparation items and communication systems to report issues

Notes and PowerPoint slides

Slide



Unit Code: D1.HRS.CL1.05

D1.HOT.CL1.04

D2.TTO.CL4.10



Slide No	Trainer Notes
1.	Trainer welcomes trainees to class.

Comply with workplace hygiene procedures

This unit comprises three Elements:

- Follow hygiene procedures
- Identify and prevent hygiene risks
- Maintain safe personal food handling and personal presentation standards.

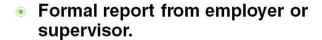


Slide No	Trainer Notes	
2.	Trainer advises trainees this Unit comprises five Elements, as listed on the slide explaining:	
	Each Element comprises a number of Performance Criteria which will be identified throughout the class and explained in detail	
	Trainees can obtain more detail from their Trainee Manual	
	 At times the course presents advice and information about various protocols but where their workplace requirements differ to what is presented, the workplace practices and standards, as well as policies and procedures must be observed. 	

Assessment

Assessment for this unit may include:

- Oral questions
- Written questions
- Work projects
- Workplace observation of practical skills
- Practical exercises





Slide No	Trainer Notes
3.	Trainer advises trainees that assessment for this Unit may take several forms all of which are aimed at verifying they have achieved competency for the Unit as required.
	Trainer indicates to trainees the methods of assessment that will be applied to them for this Unit.

Follow hygiene procedures

Performance Criteria for this Element are:

- Identify relevant workplace hygiene procedures that need to be adhered to
- Identify enterprise standards and legislated requirements that apply to relevant workplace hygiene procedures
- Follow workplace hygiene procedures in accordance with enterprise standards and legislated requirements

(Continued)

Slide No	Trainer Notes
4.	Trainer identifies for trainees the Performance Criteria for this Element, as listed on the slide.

Follow hygiene procedures

- Receive, handle and store all food items according to enterprise standards and legislated requirements
- Prepare, serve and store food in compliance with enterprise standards and legislated requirements
- Clean food-related items, utensils and areas in compliance with enterprise standards and legislated requirements.



Slide No	Trainer Notes
5.	Trainer continues to identify for trainees the Performance Criteria for this Element, as listed on the slide.
	Class Activity – General Discussion
	Trainer leads a general class discussion on food safety by asking questions such as:
	Why is food safety so important?
	What can be the results of not having safe food handling procedures in place in a workplace?
	What do you do in your everyday work to optimise food safety?
	 What do you think are the legal requirements in your workplace applying to food safety?
	What legislation are you required to comply with?
	 What enterprise-specific safe food handling protocols are you required to comply with?
	What legal obligations are food handlers under in relation to ensuring the safety of food they handle?
	 What safe food handling protocols apply in your workplace regarding the receiving of food into the premises?
	 What sorts of storage facilities for food exist in your workplace, how do they differ and what are the safe food handling protocols that apply for them?

- What safe food handling practices do you observe when preparing food for human consumption?
- How do you ensure the food you serve to customers is safe?
- What protocols apply to the display of food for sale and service where you work?
- What is involved in cleaning cutlery and crockery, pots and pans, food preparation equipment and food areas in your workplace?

Identify relevant workplace hygiene procedures to be adhered to

To ensure the safety of food you will need to comply with:

- Legislation
- Enterprise policies and procedures
- Internal food safety systems.



Slide No	Trainer Notes
6.	Trainer informs trainees food handlers are required to comply with workplace and legislated requirements to ensure the safety of food prepared and served for human consumption noting in their workplace they will be expected to comply with safe food handling practices as indicated by:
	Legislation – which can include national legislation, regional legislation or local legislation
	Enterprise policies and procedures – as determined by the individual employer
	The requirements of any internal safe food handling system implemented by the business – these may be a legal requirement or they may be in addition to other legislated obligations imposed by law on a food premises.
	Class Activity – Handout and Discussion
	Trainer names the local relevant food safety legislation for trainees advising them how to obtain a copy of same, and:
	Distributes sample copies
	Explains the requirements of same.

Identify relevant workplace hygiene procedures to be adhered to

To identify the requirements of local food safety legislation:

- Speak with management
- Visit your local health or food safety authority
- Research through the internet.



Slide No	Trainer Notes		
7.	Trainer advises trainees they should use the following strategies to determine what their local food safety legislation requires them to do:		
	Speak with management, the owner, supervisor and more senior staff and enquire about what applies in the workplace		
	Visit local health authority and ask what applies and what obligations apply		
	Research the requirements on the internet.		
	Class Activity – Guest Speaker		
	Trainer arranges for local health authority to visit trainees and:		
	Explain role of food safety legislation		
	Describe the safe food practices required under the legislation		
	Identify assistance available from authorities to optimise food safety		
	Describe the inspection and monitoring role of health authorities		
	Identify the penalties for failing to meet food safety obligations.		

Identify relevant workplace hygiene procedures to be adhered to

You must follow all enterprise policies and procedures relating to food safety – these may apply to:

- Purchasing food
- Receiving food
- Storing food
- De-frosting frozen food

(Continued)



Slide No	Trainer Notes	
8.	Trainer tells trainees many workplaces will have individual policies and procedures relating to food safety requirements informing them these support legal requirements, may require more than the law requires, and must be followed by all staff.	
	Trainer advises house policies and procedures will vary between food premises and can be expected to address all stages of food handling:	
	Purchasing food from suppliers for use in the food premises	
	From suppliers into the premises	
	Food storage prior to preparation and/or service	
	De-frosting or thawing frozen food.	

Identify relevant workplace hygiene procedures to be adhered to

 Preparing and cooking food – including cooling of hot food

- Holding and C- hot and cold
- Re-heating of cooked food
- Serving food
- Self-service of food.



Slide No	Trainer Notes
9.	Trainer continues to present stages of food handling about which most venues can be expected to have food safety policies and procedures:
	Preparing of raw materials for sale and service and the cooking food (including the cooling hot food for storage after it has been cooked)
	Cold holding and hot holding and display of prepared food for sale and service
	Re-heating of prepared food
	Serving food to customers for consumption on the premises or as take away food
	Self-service of food by customers to themselves.

Identify relevant workplace hygiene procedures to be adhered to

Workplaces may also require you to comply with house rules regarding:

- Cleaning and sanitising
- Food handling techniques
- Personal hygiene

(Continued)



Slide No	Trainer Notes
10.	Trainer highlights to trainees enterprises may also have policies and procedures relating to food safety-related topics such as:
	Cleaning and sanitising of food utensils, equipment, areas and food contact and preparation surfaces
	 Specific food handling techniques required by the workplace to optimise food safety – as applicable to the equipment they use, the food they prepare and other factors applying in the premises
	Personal hygiene – and requirements applying to ensure staff do not contaminate food by their actions

Identify relevant workplace hygiene procedures to be adhered to

- Equipment maintenance
- Use of food thermometers
- Pest control
- Waste disposal
- Food recalls.



Slide No	Trainer Notes
11.	Trainer continues identifying for trainees associated food safety topics about which workplaces may have policies and procedures:
	Equipment maintenance – and the need to keep food equipment, utensils (including food thermometers) and areas properly maintained to ensure they operate as required (for example, it is important for refrigerators, freezers and hot and cold holding units to reach the temperatures they are supposed to reach)
	Use of food thermometers – to check food and equipment temperatures
	Pest control – to control vermin
	Waste disposal – to enable the proper removal of waste from kitchens and from the garbage storage area
	Food recalls – to allow unsafe food to be recalled and safely disposed of.

Identify relevant workplace hygiene procedures to be adhered to

You may be required to comply with requirements of a food safety plan – these will:

- Identify workplace food safety hazards
- Describe action to keep food 'under control'
- Describe action to take when 'out of control' situations occur



Identify food safety records to be completed.

	Slide 12
Slide No	Trainer Notes
12.	Trainer presents to trainees some venues will also require them to comply with requirements of a food safety plan (or program) explaining these will:
	 Identify the workplace food safety hazards – at each stage of the food handling process and in all areas where food is handled
	Describe specific action to take to keep food safe at the premises – these are known as 'safe food handling practices and procedures' designed to keep food 'under control' (meaning the food is always handled and stored within parameters of time and temperature to ensure it remains 'under control' and hence safe to eat)
	Describe specific action to take if the food becomes unsafe – such as recalling the food from sale/consumption, disposing of it and investigating the cause of the 'out of control' situation so remedial action can be taken to prevent a recurrence of the problem
	 Identify food safety records to be completed to prove compliance with safe food protocols, to identify out of control situations and the action taken to address these situations.
	Class Activity – Handouts
	Trainer obtains a range of food safety records used in food safety plans and programs, and:
	Distributes same to trainees
	Explains how to complete them.

Identify relevant workplace hygiene procedures to be adhered to

In relation to workplace food safety:

- Always be prepared to ask questions to find out what should apply
- Always ask questions to clarify what is required
- Never be afraid to ask questions
- When in doubt ask a question.



Slide No	Trainer Notes
13.	Trainer highlights to trainees it is vital they ask questions in their workplace to ensure they are adhering to all necessary safe food handling protocols stating:
	They <i>must always</i> ask questions or seek clarification about any issue they are unsure about
	They <i>must never</i> be afraid to ask questions – do not let the fear of looking foolish stop them asking a question
	When in doubt – ask.

Identify standards or requirements applying to workplace hygiene procedures

Workplace hygiene procedures are practices used to control the safety of food making it fit for human consumption, or safe to eat:

- Always comply with legislated requirements
- Always follow house policies and procedures
- Always adhere to house requirements where they differ to the notes.

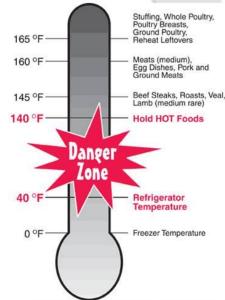


Slide No	Trainer Notes
14.	Trainer advises trainees workplace hygiene procedures are practices used to control the safety of food making it fit for human consumption and safe to eat explaining they must:
	Always comply with legislated requirements – or they could be penalised and or fined
	Always follow house policies or procedures – or they could lose their job
	Always follow house policies where they differ from the notes – because the requirements of the employer must always take priority.

Identify standards or requirements applying to workplace hygiene procedures

Potentially hazardous foods:

- Must be stored out of the Temperature Danger Zone (5°C to 60°C)
- Are high protein, high moisture, low acid foods
- Also known as 'high risk' foods.



Slide No	Trainer Notes
15.	Trainer introduces trainees to the concept of 'potentially hazardous foods' stating:
	Potentially hazardous food is food that must be stored under special temperature conditions – to prevent the growth of food poisoning bacteria, or to prevent the formation of toxins in the food
	Potentially hazardous food focuses on high protein, high moisture, low acid foods – examples to follow on next slides
	Special attention must be paid to 'potentially hazardous foods' to make sure they are stored correctly at the right temperature (that is, out of the Temperature Danger Zone [5°C - 60°C]).

Identify standards or requirements applying to workplace hygiene procedures

Potentially hazardous (high risk) foods include:

- Milk and milk products
- Egg products
- Meat and poultry all types, all cuts

(Continued)



Slide No	Trainer Notes
16.	Trainer presents examples of 'potentially hazardous food':
	Milk and milk products, soft cheeses – butter, yoghurt, custards, cream cakes, cheese, baked custard tarts and dips
	Egg products – quiche, fresh pasta, duck and game bird eggs, all eggs, mayonnaise (whole egg)
	Meat and poultry – all cuts and types. Includes beef, ham, veal, pork, chicken, turkey – includes legs, mince, steaks, chops, cutlets, breast, wings.

Identify standards requirements applying to workplace hygiene procedures

- Smallgoods products but not salami
- Processed meat products
- Fish, shellfish and fish products
- Prepared foods containing potentially hazardous food items.

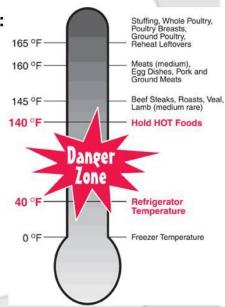


Slide No	Trainer Notes
17.	Trainer continues to present to trainees examples of high risk foods:
	Smallgoods products – ham, pressed chicken, but note most salami is not a high risk food due to its high salt and low moisture content
	 Processed meat products including chicken – paté, meat pies, sausages, sausage rolls, coagulated blood (in, for example, black pudding), rissoles, meat balls
	Fish, shellfish, fish products, fish soups and fish stocks – caviar, fish balls, patties, salads, sauces and stews
	Other prepared food dishes containing high risk food products – pizza, prepared meals, pre-made sandwiches and rolls, salads and cooked rice and cooked pasta.

Identify standards/requirements applying to workplace hygiene procedures

The 'Temperature Danger Zone' (TDZ):

- The temperature range in which bacteria multiply most rapidly (5°C to 60°C)
- High risk food must be kept out of this range whenever possible
- All time food spends in this Zone is cumulative.



Slide No **Trainer Notes** Trainer explains to trainees the importance of the Temperature Danger Zone to 18. food safety stating: The Temperature Danger Zone is the temperature range in which bacteria multiply most rapidly The range is 5°C to 60°C Every effort must be made to keep potentially hazardous food out of this temperature range Where food must to be in this range (such as when it is being prepared), the amount of time the food spends in this zone must be minimised It is important to note all time food spends in the Temperature Danger Zone is cumulative. For example, if a piece of meat is left out on the bench for one hour, refrigerated and then brought back out into the kitchen, the time it then spends in the Temperature Danger Zone is added to the previous time – the clock (and the bacteria count) does not get reset to zero when the food was put in the fridge again.

Identify standards or requirements applying to workplace hygiene procedures

The 2/4 Rule states:

- High risk food in the TDZ for 4 hours or more must be thrown out
- High risk food in the TDZ for 2 hours can be refrigerated and returned to TDZ for another 2 hours
- High risk food in the TDZ for 2 hours must be cooked or eaten in the next 2 hours or thrown out.



Slide No	Trainer Notes
19.	Trainer introduces trainees to the 2/4 Rule stating awareness of the 2/4 rule is critical in applying safe food handling procedures, explaining the 2/4 rule states:
	 Potentially hazardous foods that have been in the Temperature Danger Zone for 4 hours (or more) must be discarded/thrown out
	 Potentially hazardous foods that have been in the Temperature Danger Zone for 2 hours can be refrigerated and then returned to the Temperature Danger Zone for another 2 hours, maximum
	When high risk food has been in the Temperature Danger Zone for 2 hours it must be cooked or eaten within the next 2 hours or thrown out
	There are no exceptions to this rule.

Identify standards or requirements applying to workplace hygiene procedures

A properly calibrated probe thermometer should be available in every food premises – it must be:

- Readily available for use
- Checked for accuracy at least every 6 months
- Accurate to plus or minus 1°C.

Slide No	Trainer Notes
20.	Trainer tells trainees all food premises should have at least one independent, calibrated food thermometer available to check the temperature of food (on delivery, during processing, while on display), and food equipment (such as fridges, coolrooms, freezers, bain-maries, food warmers). Trainer advises 'calibration' refers to testing the thermometer to prove it is giving accurate readings
	Trainer advises a probe thermometer is best (not an infra-red one as they provide only surface temperature readings, as opposed to internal readings), stating the thermometer must be:
	Readily available for food handling staff to use as required – it should not be locked away in an office where it cannot be easily accessed
	Checked/calibrated very six months (minimum) to ensure it is giving an accurate reading. Instructions on how to do a hot and cold calibration to check the accuracy of the thermometer are sometimes included in the instructions accompanying the thermometer
	Thermometers must be accurate to plus or minus 1°C or they must be repaired or replaced.

Identify standards or requirements applying to workplace hygiene procedures

- Cleaned and sanitised between uses
- Allowed to reach room temperature when alternating between hot and cold food items
- Treated with care.



Slide No	Trainer Notes
21.	Trainer continues presenting to trainees requirements regarding probe food thermometers advising they must be:
	Cleaned and sanitised between uses when it is being used to check the temperature of food – the use of a sanitising wipe to clean and sanitise the probe is common
	Allowed to reach room temperature when being alternated between use on hot and cold food or <i>vice versa</i> – to allow the thermometer to reach ambient temperature before being used
	Treated with care – do not knock, drop or damage it: if it is knocked, dropped or damaged, it should be immediately checked for accuracy.
	Class Activity – Demonstration
	Trainer shows a probe thermometer to trainees and shows them how to:
	Use the thermometer to take the temperature of food and food equipment (refrigerators, bain maries)
	Clean & sanitise the probe with a sanitising wipe
	Undertake a hot and cold calibration of the thermometer to verify its accuracy.

Identify standards or requirements applying to workplace hygiene procedures

'Drinks' are food, and safe handling requirements for food apply to beverages:

- Do not handle ice or fruit with bare hands
- Do not re-use 'plate waste'
- Store drinking straws correctly

(Continued)



Slide No	Trainer Notes
22.	Trainer presents trainees with requirements for food handlers working in a bar area advising 'beverages' are regarded as food, and the following practices apply when working in a bar environment with 'food' and 'drinks':
	Use a fork or tongs when putting fruit or ice in a glass – do not use fingers
	Do not re-use any fruit, straws, beverage, food, garnish left by a customer, or which comes back from the tables – all plate waste must be thrown out
	Ensure drinking straws are correctly stored – they must be stored so they are kept free from flies, dust and contamination. They must be able to be obtained one at a time without other straws being touched meaning it is not acceptable to store straws in a glass or other container on the bar.

Identify standards or requirements applying to workplace hygiene procedures

- Ensure glass washer has detergent and operates at 70°C
- Put de-naturing agent in drip trays
- No smoking
- Wash hands properly, when required (Continued)



Slide No	Trainer Notes
23.	Trainer continues to present food handling requirements for bar staff:
	Check glass washing machine has detergent, and is operating at the prescribed temperature which is 70°C
	Put de-naturing agent in drip trays (drip trays are trays which are placed under beer drawing taps to catch the drips/overflow from glasses) – there must be sufficient de-naturing agent to actually de-nature the waste beer and stop the premises pouring this waste beer back into the beer keg or otherwise re-using it
	No smoking or spitting behind the bar
	Wash hands at all times that kitchen-based food handlers are required to wash their hands – see later slides for full details on effective hand washing for food handlers (examples include: before starting work; whenever they become contaminated' after using the toilet; after handling a handkerchief or nasal tissue; after handling chemicals and or waste).

Identify standards or requirements applying to workplace hygiene procedures

- Wear clean clothes
- Maintain clean hands and nails
- Do not work when sick
- Check all glasses used are clean, not chipped and not cracked.



Slide No	Trainer Notes
24.	Trainer continues to present food handling requirements for bar staff:
	Ensure clean clothes, hands and fingernails whenever working in a bar – the same standards apply to bar staff as to kitchen workers and other food handlers
	Stay away from work if ill or suffering from an infected cut. Notify doctor of status as a food handler so they can ensure fitness to return to work, free from disease, after an illness. Many employers require food handlers to provide a medical clearance certificate after an absence from work due to illness declaring their fitness for work on return
	Ensure all glassware and utensils are clean – plates and glasses must also be free of chips and cracks: chips and cracks can harbour food poisoning bacteria.

Follow workplace hygiene procedures

Personal hygiene practices for food handlers:

- Avoid touching food with bare hands
- Avoid touching food-contact surfaces with bare hands
- Do not wear jewellery on hands or wrists

(Continued)



Slide No	Trainer Notes
25.	Trainer stresses to trainees it is vital all workplace hygiene procedures are complied with at all times, without exception, presenting 'personal hygiene' as one important aspect with the following requirements:
	Avoid touching food with the bare hands – use tongs, a spatula, fork, serving spoon or gloves when touching food especially food that will not be further cooked or processed
	Avoid touching food surfaces with the bare hands – this means avoiding touching preparation benches, preparation equipment and the food contact surfaces of serving items such as plates, bowls and cups with the bare hands
	 No jewellery to be worn on hands and wrists – food can lodge in the jewellery, deteriorate and then fall back into food. There is also a chance stones or gems may fall out from rings and jewellery into the food providing a physical contaminant. If a ring must be worn, cover it using a coloured band-aid and disposable glove.

Follow workplace hygiene procedures

- Control and or cover facial hair
- Keep fingernails short, clean and without polish or decorations
- Wear only clean clothing
- Do not wear food handling clothes to and from work

(Continued)



Slide No	Trainer Notes
26.	Trainer continues presenting personal hygiene requirements for food handlers reminding them they must realise their health and actions have a major impact on food safety:
	Facial hair must be kept neat and controlled – hair should either be covered or sprayed to keep it controlled in such a way that hairs do not fall into food. Long hair must be tied back, and beards should also be covered. In kitchens and food areas, hair nets or hats should be worn
	Fingernails must be short, clean and free of polish (including clear nail polish) – cracked fingernails and chipped nail polish can harbour bacteria and may also flake off into food. Fingernail decorations and artificial nails are also prohibited
	Clothing must be clean – a minimum requirement is for clean clothes for each shift with further changes as spillages and 'working dirt' dictate
	Do not wear 'food handling' clothes to and from work – they can come into contact with dirt and bacteria which may then be transferred to the work area and or food.

Follow workplace hygiene procedures

- Cover all cuts and sores with water-proof bandage
- Do not handle unprotected food when ill
- Stay away from work if suffering from a communicable disease.



Slide No	Trainer Notes
27.	Trainer continues presenting personal hygiene requirements for food handlers urging them to take personal hygiene seriously:
	Cuts and sores must always be covered – a coloured, water-proof dressing must be applied and a finger stall also used where necessary. A disposable glove can also be worn where the cut or sore is on the hands
	Food handlers in the acute state of a common cold must not handle uncovered food – but they may, for example, work where food is in sealed containers, such as in a bottle shop or a retail shop where all food sold is in tins or sealed packets
	Food handlers with any communicable disease must not deal with food until they receive a certificate from a doctor stating as a food handler they are cleared to work with food – see later notes for more detail.

Follow workplace hygiene procedures

When wearing disposable gloves:

- Change them if they become torn
- Change in between handling raw food and cooked or ready-to-eat food
- Change every hour

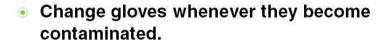
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Slide No	Trainer Notes
28.	Trainer tells trainees the use of protective, disposable gloves in food handling is an excellent safe food handling practice but gloves do not fix all food hygiene problems, advising when wearing disposable gloves:
	Change gloves immediately they are ripped or torn – do not continue working while wearing torn gloves
	Change gloves between handling raw and cooked, ready-to-eat foods – to avoid cross contamination (such as the transfer of bacteria from raw food to cooked, ready-to-eat foods)
	Change gloves every hour regardless – the same pair of gloves cannot be worn for longer than this, or worn for an entire shift.

Follow workplace hygiene procedures

- Change glove if money is handled
- Do not change gloves over food or food surfaces
- Never re-use gloves
- Do not turn gloves inside-out and use again





Slide No	Trainer Notes
29.	Trainer continues to present trainees with requirements relating to the use of disposable gloves:
	 If handling money do not use the same gloved hand to handle food – take one glove off, handle the money with that hand (without the glove on), and then put on a new clean glove before returning to food handling duties
	 If changing gloves during service, ensure they are not taken off over food or food surfaces – if the gloves contain powder, this may fall out onto food or food preparation surfaces and provide a source of contamination
	 Do not try to put on gloves that have already been used – disposable gloves must be disposed of out as soon as they are taken off
	Do not turn gloves inside out and try to wear them again – see above
	 Change gloves whenever they become contaminated from whatever source – raw food, blood, sneezing, chemicals, scratching the face, handling rubbish: whenever there is a need to wash hands, change gloves.

Follow workplace hygiene procedures

In relation to food handling clothes:

- Avoid loose-fitting clothes
- Do not cough or sneeze over food
- Avoid jewellery on hands and wrists
- Do not wear food handling clothes to and from work
- Remove aprons before entering toilet.



Slide No	Trainer Notes
30.	Trainer explains to trainees clothing worn by food handlers has the potential to pose a food risk, so they must:
	Ensure anything from their body or anything they wear does not contaminate food or food surfaces highlighting practical measures in this regard include:
	 Avoid loose-fitting clothes – sleeves can hang down into food
	 Do not cough or sneeze over food – or food surfaces, equipment, utensils
	 Avoid items of facial jewellery that hang down – they are likely to fall into food
	 Avoid wearing rings when working with food – especially avoid (or appropriately cover) rings with stones in them
	 Do not wear food handling clothes to and from work
	 Remove protective clothing (aprons) when using the toilet – to guard against cross contamination.

Follow workplace hygiene procedures

Minimise contact with ready-to-eat food:

- Do not handle cooked or ready-to-eat food with bare hands
- Handle cups by handle and glasses by their base
- Handle cutlery by handles
- Avoid unnecessary skin contact with food surfaces

(Continued)



Slide No	Trainer Notes
31.	Trainer advises trainees they must take appropriate measures to minimise contact with ready-to-eat food explaining practical measures in this regard include:
	Not handling cooked, and or ready-to-eat food with the bare hands – use tongs
	Handling glasses and cups by their base – and not by the rim
	Handling cutlery by the handles – not by the part customers put in their mouth
	Avoiding unnecessary skin contact with food contact surfaces.

Follow workplace hygiene procedures

- Keep hair tied back
- Do not touch hair while working
- Keep fingernails short
- Wear disposable gloves
- Avoid nail polish and decorations.



Slide No	Trainer Notes
32.	Trainer continues to identify practices to minimise personal contact with food:
	Keep hair tied back – wearing hats or beard nets helps ensure hair does not fall into food
	Avoid touching hair while working with food – as this can transfer bacteria
	Keep fingernails short – to avoid physical contamination from the nail (and to make them easier to clean)
	Wear disposable gloves when handling food – and changing them regularly as required
	Avoid nail polish, fingernail decorations and artificial fingernails.

Follow workplace hygiene procedures

Wear clean clothes when handling food:

- Clean clothes every day
- Have a spare set of clothes at work
- Wear protective clothing.



Slide No	Trainer Notes
33.	Trainer indicates to trainees they must wear clean clothing when handling food stating practical measures in this regard include:
	Wear clean clothes – to work daily
	Have a change of clothes available at work – to change into if one set of clothes becomes dirty or contaminated
	Wear protective clothing – such as aprons.

Follow workplace hygiene procedures

Cover cuts and sores with water-proof bandage:

- Use coloured band-aids
- Use a finger stall
- Put a disposable glove over the bandage.







Slide No	Trainer Notes
34.	Trainer states to trainees they must use waterproof bandages and dressing on exposed parts of the body where there are cuts or sores when handling food stressing practical measures in this regard include:
	Wear only <i>coloured</i> band-aids when handling food – they are easier to identify if they fall into food
	Wear a finger stall over a bandage or dressing on a finger – to give extra protection and security
	Wear a disposable glove over a bandaid, dressing or bandage that is on the hand.

Follow workplace hygiene procedures

Always be alert to the potential for unsafe food handling practices in the workplace:

- Observe practices of others
- Inspect equipment, food, utensils and surfaces
- Review food safety records.



Slide No	Trainer Notes
35.	Trainer informs trainees they are obliged to be constantly alert to the possibility of unsafe food handling practices occurring in the workplace so they can report them in order that appropriate corrective action can be taken indicating the three main ways to identify problems in relation to food safety are:
	Personal observation of conditions and staff practice
	Inspection of raw materials, premises, equipment and final products
	Review of food safety records – to identify out-of-control situations.

Follow workplace hygiene procedures

If you identify unsafe food handling practices in the workplace:

- Act quickly to report them
- Report verbally, face-to-face or via the telephone.



Slide No	Trainer Notes
36.	Trainer advises trainees when unsafe food handling practices are identified in the workplace they must be reported highlighting speed is important in responding to and reporting inconsistencies and 'out of control' situations so the recommended methods of reporting are:
	Face-to-face
	Verbally, over the phone.
	Both of these methods allows the person being reported to, to ask questions and fully understand the situation.

Follow workplace hygiene procedures

Reports may be made to:

- Management
- Relevant staff
- Customers if food recall necessary
- Local health authorities if food recall necessary.



Slide No	Trainer Notes
37.	Trainer recommends to trainees reports about unsafe food handling practices should be made to:
	 Management – senior management; the owner; a food safety supervisor (where available)
	Relevant staff – who are involved in the problem, or will be involved in fixing the problem
	Customers – only where a recall of food has been decided as being necessary
	Local health authorities – only where a food recall has been implemented.

Follow workplace hygiene procedures

When reporting unsafe food handling practices:

- Identify the food involved
- Name those involved
- Advise of action already taken in the immediate short-term

(Continued)

Slide No	Trainer Notes
38.	Trainer suggests to trainees when reports about unsafe food handling practices are made, consideration should be given to covering the following:
	 Identifying the food involved – by type, location, amount, stage of processing it had reached
	Naming the people involved – staff and customers (where appropriate)
	Reporting any action already taken – to limit the potential negative impacts.

Follow workplace hygiene procedures

- Recommend remedial action
- Identify cause of problem if known
- Suggest action to prevent recurrence.



Slide No	Trainer Notes
39.	Trainer continues to advise trainees of information to convey when reporting an unsafe food handling practice in the workplace:
	Recommending action for limiting the future potential negative impacts – in relation to the impact of the unsafe practice that has been identified
	Identifying (if known) what caused the out of control situation – so appropriate remedial action can be taken, or a focus for investigation is provided
	Describing thoughts about what should be done – to prevent a recurrence of the problem.

Receive, handle and store food items

When taking delivery of food:

- Inspect all deliveries
 - Free from visible contamination
 - No pests
 - Use-by dates are OK
- Compare food to specifications (where used)

(Continued)



Slide No	Trainer Notes
40.	Trainer advises trainees regarding safe food handling requirements in relation to accepting food ('food receipt') deliveries from suppliers into the premises are:
	Inspect the deliveries – conduct a visual inspection of deliveries to make sure:
	The food is free from visible contamination – for example, frozen food must be hard frozen; packaging and wrapping must not be torn; the integrity of tins and packets has not been compromised and they are not leaking; the food was not delivered amongst chemicals; the food does not smell 'off'; cans are not 'blown'
	 The delivery does not bring in pests or rodents – spiders, cockroaches, mice
	 The use-by dates of the food are acceptable – reject any food delivered beyond its use-by date or where it is believed the premises will not be able to use the food delivered before it reaches its use-by date
	Compare the food delivered to any product specifications set for food items – not all establishments will have these specifications in place but where they are being used, they should be checked. If the food delivered does not meet specifications it must be rejected.

Receive, handle and store food items

- Inspect the food delivery vehicle
- Check practices of the delivery driver
- Check food temperatures are correct:
 - Hot high risk food at 60°C or above
 - Cold high risk food at 5°C or below
 - Frozen food is hard frozen

(Continued)



Slide No	Trainer Notes
41.	Trainer continues to tell trainees about checks to be made when receiving food from suppliers in to the premises:
	Inspect the food delivery vehicle – check it is clean (see definition below) and is a dedicated food delivery vehicle. Food should not be delivered to food premises in private vehicles – dedicated food transport vehicles should be used
	Check the practices of the delivery driver – check things such as:
	Whether or not food is protected during the delivery process – is the delivery vehicle left unlocked during deliveries? Is food placed on the footpath? Are there chemicals mixed in amongst the food items?
	 Personal hygiene of the delivery driver
	Check the temperature of the food is in accordance with the following using a properly calibrated thermometer:
	 Frozen food should be hard frozen with no evidence of defrosting: - 15°C is the recommended temperature
	 Hot food that is 'potentially hazardous' must be at 60°C or above
	 Potentially hazardous refrigerated food must be at 5°C or below.
	Note: potentially hazardous food may be accepted where the delivery driver can prove the combination of time <i>and</i> temperature have not adversely impacted on food safety. In general terms, if the food has been in the Temperature Danger Zone for 2 hours or longer the food should be rejected. When accepting a delivery of potentially hazardous food in the Temperature Danger Zone, it should be used immediately and not be subject to the standard stock rotation principle of First In, First Out.

Receive, handle and store food items

- Verify all packaged food is properly labelled
- Store deliveries as soon as possible.



Slide No	Trainer Notes
42.	Trainer continues to tell trainees about checks to be made when receiving food from suppliers in to the premises:
	Check all packaged food is properly labelled with the name of the supplier, manufacturer or vendor – all food delivered into a food premises must be able to be identified to assist with food recalls and to help identify the source of problems or contamination where an outbreak of food poisoning occurs
	Store all deliveries as soon as possible after they have been delivered and checked – never leave refrigerated or frozen food lying around in the receival area as their temperature will quickly rise.

Receive, handle and store food items

Safe food handling requirements include:

- Ensuring only safe and suitable food is processed
- Protecting food while it is being prepared
- Washing fruit and vegetables in sanitising solution
- Excluding unhealthy workers from food handling duties



(Continued)

Slide No	Trainer Notes
43.	Trainer explains to trainees 'food handling' is any activity that involves the handling of food (including preparing, cooking, thawing, serving, displaying food), highlighting it is important these notes are read in conjunction with other food safety information provided throughout the course.
	 Ensuring only safe and suitable food is processed – food unfit for consumption must not be processed. This includes foods that: Looks or smells 'off'
	Shows other signs of contamination
	 Exceeds its use-by date, or food taken from a source where the integrity of the packaging has been compromised
	 Protecting food being prepared from contamination – this includes preventing contamination from:
	 Physical sources – such as hairs, broken glass, dead flies, dirt, dust, airborne contamination
	 Chemicals – such as fly spray or the introduction of cleaning chemicals into the food
	 Microbiological contamination – which may be caused by leaving potentially hazardous food in the Temperature Danger Zone for too long while it is being processed, or failing to cook food at the correct temperature
	High risk food should reach an internal temperature of 75°C which should be verified with a thermometer
	Ensuring all fruit and vegetables are washed in a sanitising solution before being prepared
	Excluding unhealthy people from food handling and processing activities.

Receive, handle and store food items

- Using clean equipment that is working properly
- Keeping chemicals separate from food
- Not mixing batches of food
- Not touching food or food surfaces with bare hands

(Continued)



Slide No	Trainer Notes
44.	Trainer continues to provide trainees with examples of safe food handling practices:
	Using clean equipment and utensils that have been sanitised and are in proper working order – any piece of food equipment not working properly either raises OSH risks for staff or presents the possibility the food processing job it was intended to do (such as to cook food to a certain temperature, or store or display food at a certain temperature) may not be achieved thereby introducing the potential for food poisoning
	Ensuring chemicals are kept separated from food and food utensils and equipment during processing – it is a requirement that all chemicals are stored separately from food
	Keeping individual batches of processed food separate – batches of prepared food should never be mixed together (e.g. in a bain marie) as this can give rise to situations where food may remain able to be served even though it has passed its safe food date/time. Mixing batches of food also causes problems if an internal food recall is needed
	Avoiding touching food with the bare hands where that food will not be subsequently cooked – it is best practice to wear disposable gloves or to use utensils to handle all food.

Receive, handle and store food items

- Using colour-coded chopping boards
- Clean chopping boards properly after use then sanitise
- Avoid wooden chopping boards if possible
- Replace chopping boards regularly

(Continued)

Slide No	Trainer Notes
45.	Trainer continues to provide trainees with examples of safe food handling practices:
	Using colour-coded chopping boards to reduce the likelihood of cross contamination. For examples the following colours for boards could be used as follows:
	 White – for dairy products only
	 Red – for raw meat only
	■ Blue – for seafood only
	 Yellow – for poultry only
	■ Brown – for cooked meat only
	 Green – for fruit and vegetables only
	After use all boards should be scraped with a flat metal scraper and washed. Note: Polyboards can be put through the dishwasher and sanitised.
	Wooden boards are not the preferred option but if they are used, they should be washed with hot soapy water, rinsed and sanitised
	All chopping boards must be replaced regularly to guard against the problems associated with cross contamination.
	Class Activity – Demonstration
	Trainer shows trainees colour-coded chopping boards explaining how and why they are used to prevent cross contamination, and:
	Demonstrates how to clean and sanitise a chopping board.

Receive, handle and store food items

- Throwing out any food dropped on the floor
- Washing and sanitising utensils dropped on the floor
- Not coughing or sneezing over food or food surfaces
- Using a tasting spoon to taste food.

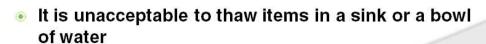


Slide No	Trainer Notes
46.	Trainer continues to provide trainees with examples of safe food handling practices:
	Discarding any food dropped on the floor – never use any food after it has been dropped on the floor
	Washing and sanitising any food handling tool, implement or utensil that has been dropped on the floor before re-using it
	Avoiding coughing or sneezing over food or food preparation utensils, equipment or surfaces
	Using a tasting spoon to taste dishes – never use any utensil to taste food and then replace it in the dish/pot, or use it for stirring.

Receive, handle and store food items

Frozen food must be thawed fully before use:

- Three ways to de-frost food:
 - Under refrigeration
 - In a microwave
 - Under cold, running water
- Cook immediately food is de-frosted



Thawed items must not be re-frozen.

Slide No	Trainer Notes
47.	Trainer continues to provide trainees with examples of safe food handling practices with reference to de-frosting ('thawing') stating frozen food must be thawed before use indicating there are only three acceptable ways to thaw food:
	In a refrigerator or coolroom – large pieces of meat may take two to three days to defrost so planning ahead is vital: this is the preferred method of thawing as the food is always out of Temperature Danger Zone
	If pressed for time, use a microwave to defrost, moving pieces of food during the procedure – food should be immediately cooked once taken from the microwave after defrosting
	 Run the item under cold water (less than 20°C) – only suitable for small portions or small items.
	Trainer further notes:
	All meats should be cooked immediately after thawing
	It is not acceptable to thaw items out by placing them in a bowl or sink of water
	De-frosted foods must not be frozen again.

Receive, handle and store food items

Food storage options:

- Dry goods store
- Refrigerated storage
- Frozen storage.



Slide No	Trainer Notes
48.	Trainer introduces 'storing of food' to trainees explaining this refers to the storage of food in the premises after it has been delivered, and before it is processed or cooked.
	Trainer identifies the three food storage options:
	Dry goods store – the dry goods store is a non-refrigerated store where canned and dried food is kept. It may be room-size, a variety of cupboards and or a pantry. Shelves are commonly used to store dry food goods
	Refrigerated storage – is used for fruit and vegetables, dairy products, meat and all other potentially hazardous foods. Refrigerated storage may occur using coolrooms, under-counter refrigeration units or domestic refrigerators
	• Frozen storage – freezers are used to store frozen produce. Freezers may be chest type, up-right, or walk-in, but they must be maintained such that the food remains hard frozen (recommended temperature is -15°C). Every time the freezer is used, it should be standard practice to visually check the temperature gauge and notify management where there is a problem – do not overload freezers as it takes too long for the middle of products to freeze.
	Class Activity – excursion
	Trainer arranges for trainees to visit a food premises and:
	Talk to management and staff about their safe food handling practices
	View the food storage, preparation and service areas
	Observe staff practices relating to food handling
	Look at workplace food safety records maintained by the business.

Receive, handle and store food items

Basic/generic storage requirements:

- Use food grade storage materials
- Cover food
- Rotate stock FIFO
- Keep clean
- Do not store food or food packages directly on floor
- Control pests.



Slide No	Trainer Notes
49.	Trainer provides trainees with basic storage requirements:
	Use food grade materials to store food susceptible to contamination – such as stainless steel
	Cover food in storage – to protect it from contamination
	Rotate stock to ensure it is used in the correct sequence – the method used for most food is called 'First In, First Out' (see later slide): any food exceeding its use-by date must be thrown out
	Keep all storage areas and equipment clean
	Never store food (including packaged food) directly on the floor – use shelves
	Ensure pests and rodents are excluded from food storage areas – conduct a regular (at least weekly inspection to check this, and take appropriate action when evidence of pests or rodents is discovered).

Receive, handle and store food items

Protocols for dry goods storage - ensure:

- It is fly-proof and vermin-proof
- It is well lit and ventilated
- It is not over-stocked
- Doors fit properly

(Continued)



Slide No	Trainer Notes
50.	Trainer advises trainees regarding storage requirements for dry goods store stating they should ensure:
	The area is fly- and vermin-proof – to minimise contamination by pests
	 It is well ventilated and lit – to deter pests and to allow staff to see what they are doing and identify and remedy spillages and vermin
	 It is never overstocked – excess stock costs money, clutters things up, and increases the chance of out-of-date stock
	It is fitted with doors making a proper fit when fully closed – to help exclude pests.

Receive, handle and store food items

- Lowest shelf allows access for a mop and broom
- Bulk food containers should be stainless steel
- Clean and sanitise food containers before re-filling them
- Transfer food from cans to suitable containers after opening then refrigerate.



Slide No	Trainer Notes
51.	Trainer continues to provide advice to trainees regarding dry goods storage:
	The lowest shelf is sufficiently far enough above floor level to enable air circulation around goods, and allow mops and brooms to get under the shelves when cleaning is required
	Bulk food containers are made from food grade materials and have tight-fitting lids – plastic garbage bins are not permitted to be used for food storage as they are liable to splitting, do not have a smooth internal surface to facilitate cleaning and do not protect sufficiently against mice and rats
	Food storage containers are cleaned and sanitised before being re-used or re- filled – to guard against batch-mixing
	 Any canned, tinned or bottled food must be transferred to an appropriate container and refrigerated once the container has been opened – it is not acceptable (for example) to open a can, use half the contents and then return the open can to dry storage. The food must be transferred to a plastic or stainless steel (or other appropriate) container and then placed in the refrigerator.

Receive, handle and store food items

Protocols for refrigerated food storage - ensure :

- Temperature is 5°C or below check at least daily
- Doors are closed between uses
- Unit is not over-crowded

(Continued)



Slide No	Trainer Notes
52.	Trainer provides direction to trainees regarding use of refrigerated food storage units stating they must ensure:
	• The temperature is kept at 5°C or below and is checked with an independent calibrated thermometer – checks must be done at least once per day. The maximum time high risk foods should be stored at 5°C or below is 7 days. Foods should be eaten within this time or discarded. Where the temperature is 3°C or less, this time could extend beyond 7 days
	The coolroom or refrigerator door is closed between uses and an effort made to minimise opening times by planning openings – an open door raises the temperature and makes the unit more expensive to operate
	The cool room is not overcrowded – to enable air to circulate freely around food items.

Prepare, serve and store food

- Food is refrigerated in small amounts, not large quantities
- Cool hot foods before refrigerating them
- Cover all food
- Keep raw and ready-to-eat or cooked food separate.



Slide No	Trainer Notes
53.	Trainer continues providing advice to trainees in relation to use of refrigerated storage:
	Food loads put into the coolroom or refrigerator are broken down into smaller units to enable faster cooling – where large units of food are placed in the refrigerator it takes a lot longer for the core of the food to move out of the Temperature Danger Zone
	Hot foods should be allowed to cool (for example, by placing the food in pots and then into tubs full of a water-ice mixture) before being placed in the cool room. Frequent stirring of the food will help it to cool quicker. The 'Two-step rule' for cooling hot foods must be complied with – see later slide
	All food is covered and protected from contamination – plastic film with a label attached to identify the food and date it was placed under refrigeration should be used
	Potentially hazardous raw food is separated from cooked or ready-to-eat foods – this is to prevent cross contamination. Never store potentially hazardous raw food above cooked or ready-to-eat foods as there is the potential for raw blood or juice to drip down onto the food below.

Prepare, serve and store food

Protocols for frozen food storage - ensure:

- Hot food is never put in to the freezer cool it first
- Thawed frozen food is never re-frozen
- Freezers are de-frosted regularly
- Freezer doors are kept closed when not in use





Slide No	Trainer Notes
54.	Trainer provides direction to trainees regarding use of frozen food storage units (freezers) stating they must ensure:
	 Hot food is never frozen – cool it first following the two-step rule for cooling hot food (see Section 1.5)
	Thawed items must never be refrozen – once de-frosted, food should be used or thrown out
	Freezers are defrosted regularly – to maintain operating effectiveness and encourage turnover of items
	Freezer doors are kept closed when the freezer is not in use – to keep cold air in.

Prepare, serve and store food

- Freezer temperature is checked at least daily
- Large items are not frozen
- Manufacturer's instructions for specific foods are complied with when freezing them.



Slide No	Trainer Notes
55.	Trainer continues to provide advice to trainees regarding use of freezers to store food:
	Freezer temperature is be checked at least daily – to ensure correct operating temperature
	 Large pieces or amounts of food are not frozen as this encourages others to defrost the item and then re-freeze it – in practice this means freezing slices of meat rather than slabs of meat, and using shallow storage containers rather than deep ones to freeze food
	Manufacturer's instructions regarding the storage of frozen food products are followed – these may relate to storage temperatures and the length of time the product can be stored (for quality and or safety reasons).

Prepare, serve and store food

Effective stock rotation is important in food safety:

- First In, First Out (FIFO) is most common method
- Food should (generally) be used in the order it was bought
- On shelves move old stock forward and place new stock behind
- In chest freezers move old stock to top and place new stock underneath
- Regularly check use-by or best before dates.



Slide No	Trainer Notes
56.	Trainer instructs trainees proper stock rotation is also an important element of safe food handling indicating:
	Effective stock rotation for foods means using the FIFO approach to stock rotation – First In, First Out. This method requires food to be used/served in the order it was delivered meaning the foods in stock the longest are used first. In practice this means when storing food:
	 Old and existing stock must be moved forward on the shelf and the newly delivered stock must be placed behind it – this allows the stock at the front (the oldest stock) to be used before the newer stock
	 Existing product in a chest freezer should be removed and the new stock placed at the bottom of the freezer – the existing/old stock is then replaced in the freezer on top of the newer stock
	 Check use-by dates of products – and store them so the nearest date is at the front so it will be used first.
	Class Activity – Demonstration
	Trainer shows trainees how to rotate stock in accordance with FIFO method of stock rotation, using:
	Food on shelves
	Food in coolroom
	Food in freezers.

Prepare, serve and store food

The 'Two-step' rule provides explicit direction for the cooling of high risk, hot food:

- (1) Cool hot food down to 21°C within 2 hours
- (2) At 21°C place into refrigeration & cool to 5°C within a further 4 hours
- Non-conforming food must be thrown out
- At 5°C food can be frozen.



Slide No	Trainer Notes
57.	Trainer advises trainees regarding application of the 'Two-step rule' for cooling hot food stating:
	Step 1: Cool hot food down from 60°C to 21°C within 2 hours of removing the food from the stove, oven or other cooking unit
	• Step 2: Once the food has reached 21°C it should be placed into a refrigerator or coolroom, and then cooled to 5°C (or below) within a further 4 hours
	If the cooling of high risk food does not meet these criteria, the food must be thrown out to optimise food safety
	Once the food has reached 5°C, it can safely be put in the freezer.

Prepare, serve and store food

Cross contamination = contamination of food (or surfaces, equipment, utensils) with bacteria, chemicals or allergens as a result of contact with a contaminated source.

Contamination may be:

- Via direct contact
- Through indirect contact.



Slide No	Trainer Notes
58.	Trainer explains 'cross contamination' to trainees indicating:
	Cross contamination is the contamination of food (or food preparation surfaces, equipment, utensils) with bacteria, chemicals or allergens as a result of contact with a contaminated source. Bacteria cannot fly, jump or hop so they depend on people to move them around from place to place via direct contact or through indirect contact
	Examples of direct contact are:
	Using a knife to cut raw meat and then using the same knife to cut cooked, ready-to-eat meat without cleaning and sanitising the knife in between tasks – the blood and residual meat on the knife will carry bacteria and this will be transferred by the knife to the previously safe cooked, ready-to-eat meat
	Using a chopping board to cut raw chicken and then using the same chopping board to cut cooked meat for salads without cleaning and sanitising the board in between tasks – the chopping board will carry bacteria from the uncooked chicken (the cooking process should destroy the bacteria) which will then be transferred to the previously safe to eat cooked meat
	Examples of indirect contact are:
	 Coughing or sneezing into the hand, and then using the hand to prepare or touch food or to touch a food preparation surface without first washing it to remove the contaminants.

Prepare, serve and store food

Primary causes of cross contamination:

- Linen items (cloths, uniforms and tea towels)
 contaminated with human waste and food residue
- Dirty equipment used to process food
- Dirty utensils
- Raw food making contact with cooked or ready-to-eat food
- Failure of food handlers to wash their hands.



Slide No	Trainer Notes
59.	Trainer explains to trainees the primary causes of cross contamination are:
	Linen items (uniforms, tea towels, towels, swabs, handkerchiefs, cloths) that are contaminated with human waste such as blood and secretions, and food residue (such as food that has been wiped up after a spillage or in order to clean a plate for presentation purposes)
	Dirty equipment – which is used to process, hold or serve food
	Dirty utensils – which is used to serve or eat food
	Raw food making contact with cooked or ready-to-eat food – or surfaces that will be used to prepare or serve cooked or ready-to-eat food
	Failure of food handlers to wash their hands when and as required.

Prepare, serve and store food

To reduce possibility of cross contamination:

- Wear clean clothes and clean protective clothing
- Clean and sanitise food equipment, utensils and preparation areas
- Use waterproof bandages and dressings
- Wash and properly dry hands when, and as required





Slide No	Trainer Notes
60.	Trainer explains to trainees the following techniques will help reduce the likelihood of cross contamination:
	Wearing clean clothes and clean protective clothing for each shift
	Cleaning and sanitising food equipment, utensils and preparation areas in accordance with the cleaning schedule for the premises – including cleaning and sanitising of preparation benches in between preparing raw high risk food and other foods
	Using waterproof bandages and dressings on cuts and sores
	Washing – and properly drying – hands when and as required.

Prepare, serve and store food

- Store cooked or ready-to-eat food above raw food
- Separate raw and cooked or ready-to-eat food
- Keep food covered
- Use separate sinks for washing salads and high risk foods
- Use different food handlers for raw and cooked or ready-to-eat foods.



(Continued)

Slide No	Trainer Notes
61.	Trainer continues to explain to trainees techniques to help reduce the likelihood of cross contamination:
	Storing cooked, ready-to-eat food above raw high risk foods – to prevent dripping of blood or juices onto food that will not be cooked again before being eaten
	Separating the storage of raw and cooked or ready-to-eat foods – to prevent touching of foods causing transfer of bacteria from raw to cooked items
	Keeping foods covered as much as possible when in storage, while being processed and displayed
	Using separate sinks for washing ready-to-eat salad items and vegetables and other high risk foods – this includes a requirement a sink used for thawing high risk foods by running it under cold water should take place in a different sink to the one used for washing salad items and vegetables
	Allocating different food handlers to raw foods and cooked or ready-to-eat foods.

Prepare, serve and store food

- Store chemicals separately from food
- Do not wear food handling clothes to and from work
- Use disposable towels
- Change disposable gloves regularly and when required
- Use colour-coded chopping boards





Slide No	Trainer Notes
62.	Trainer continues to explain to trainees techniques to help reduce the likelihood of cross contamination:
	Storing chemicals separately – away from food items
	Not wearing food handling clothes to and from work
	Using disposable towels – instead of cloth towels
	Changing disposable gloves whenever there would be a need to wash hands – such as in between handling raw high risk food and cooked or ready-to-eat food: gloves should be changed every hour regardless
	Using colour-coded chopping boards – instead of the same board for all foods.

Prepare, serve and store food

- Never mix different batches of food
- Do not put spoons used for tasting back into food
- Do not cough or sneeze over food or food surfaces
- Clean and sanitise knives between raw and cooked foods
- Clean and sanitise preparation surfaces every 4 hours
- Only use kitchen equipment in the kitchen

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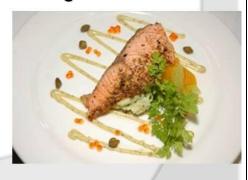


Slide No	Trainer Notes
63.	Trainer continues to explain to trainees techniques to help reduce the likelihood of cross contamination:
	Not mixing batches of food – use all of one batch and replace with new batch in cleaned and sanitised containers
	Refraining from tasting food and replacing the spoon back in the pot, tray
	 Not coughing or sneezing over food or food preparation equipment, utensils or surfaces
	 Cleaning and sanitising knives in between cutting raw high risk foods and cooked or ready-to-eat foods
	Cleaning and sanitising food preparation benches and equipment that are in constant use at least every four hours
	 Avoiding the use of equipment and materials - including cleaning materials - between other areas of the premises (such as bathrooms and bedrooms) and the kitchen.

Prepare, serve and store food

- Repair cracked tiles
- Exclude vermin
- Discard contaminated food
- Exclude ill employees from food handling
- Protect displayed food from contamination
- Throw out all food that has been dropped on the floor

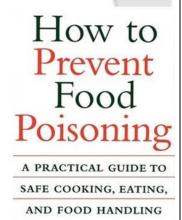
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Slide No	Trainer Notes
64.	Trainer continues to explain to trainees techniques to help reduce the likelihood of cross contamination:
	Repairing cracked surfaces in the food preparation area – cracks can harbour food waste and bacteria
	Excluding pests and implementing an effective pest control program – which may necessitate the use of a qualified professional external pest control company
	Discarding all food known to be contaminated – or suspected of being contaminated
	Excluding food handlers who are ill from food handling and food-related activities
	Displaying food in such a way it is protected from contamination by customers, especially children – including the use of sneeze guards, monitoring patron actions where self-service food is available and taking appropriate action when the potential for cross contamination is identified
	Disposing of any food dropped on the floor – food is unfit for use, sale or consumption as soon as it has been dropped on a floor of any kind.

Prepare, serve and store food

- Throw out all 'plate waste'
- Use single-use items only once
- Use food-grade materials for storing food
- Use workplace posters to remind staff of required practices
- Inspect all food deliveries.



Slide No	Trainer Notes
65.	Trainer continues to explain to trainees techniques to help reduce the likelihood of cross contamination:
	Disposing of any food returned from a patron (known as 'plate waste') – this includes food and beverage items
	Disposing of any single-use item used once or which has become contaminated (or is suspected of being contaminated) for any reason
	Using only food grade equipment to store foodstuffs
	Putting up signs or posters in the workplace to remind food handlers about cross contamination
	Inspecting food deliveries into the premises to ensure they are not contaminated by any visible sources.

Prepare, serve and store food

Re-heating previously cooked food:

- Is legal
- Can only be done once
- Can apply to 'leftovers' and to foods deliberately prepared in advance for later re-heating and service.



Slide No	Trainer Notes
66.	Trainer advises trainees regarding the re-heating of previously cooked foods stating:
	It is quite legal to use or to reheat leftovers but there are several safe food hygiene practices to follow in order to do it safely
	Food can only be re-heated once – if not used, it must then be thrown out
	Leftovers, or food intentionally cooked beforehand and refrigerated or frozen for later use, are known as 'previously cooked food'.

Prepare, serve and store food

Safe re-heating practices:

- Re-heat in small quantities, not large
- Do not use bain marie for re-heating
- Cover food whilst being re-heated
- Bain marie must hold hot high risk food at minimum 60°C



(Continued)

Slide No	Trainer Notes
67.	Trainer instructs trainees regarding safe re-heating practices:
	 Reheat previously cooked food in small quantities, not large – this reduces the time food spends in the Temperature Danger Zone (5°C to 60°C) and helps retain food quality while optimising food safety
	Do not use a bain-marie for reheating; they are only hot holding devices and not designed as heating units
	Food must be protected from contamination while it is being re-heated
	The bain-marie must hold the heated high risk food at a minimum 60°C so as to be above the Temperature Danger Zone (or The 2/4 Rule must be applied).

Prepare, serve and store food

- Re-heat immediately before service
- Stir wet dishes held in bain maries
- Re-heat to 70°C for 2 minutes
- Re-heat food as soon as it comes from refrigerator
- Check temperature of food being held.



Slide No	Trainer Notes
68.	Trainer continues to instruct trainees regarding safe re-heating practices:
	It is preferable for food to be reheated immediately before service rather than to reheat in bulk and held; this optimises food safety and helps maintain the highest food quality
	Stir wet dishes held in the bain-marie regularly to make sure the food does not cool down to below 60°C; this applies even where the units have overhead heating lights
	Previously cooked food, coming from the cool room or a refrigerator to be reheated should be raised to 70°C (for 2 minutes) as soon as possible and then kept at a minimum of 60°C; never leave previously cooked food sitting around in the kitchen on a preparation bench in the Temperature Danger Zone
	A temperature monitoring probe should be used to check the internal temperatures of food that is re-heated; never rely on guesswork, or the visual appearance of the food.

Prepare, serve and store food

Serving food to customers – there are two options:

- Staff serve the customers
- Customers serve themselves.



Slide No	Trainer Notes
69.	Trainer presents information to trainees about the service of food to customers noting there are two options in this regard:
	Staff serve customers –for in-house dining or take away: this is where staff plate the food or put it into take away single use containers
	Customers serve themselves – this is where food is presented at buffets and customers select the food they want and plate it themselves.

Prepare, serve and store food

When staff serve customers:

- Keep hot food, hot
- Keep cold food, cold
- Use clean serving utensils
- Do not touch food with bare hands
- Serve on to clean plates, or in to clean containers

(Continued)



Slide No	Trainer Notes
70.	Trainer provides trainees with requirements regarding service of food to customers by staff:
	Potentially hazardous food must be kept out of the Temperature Danger Zone. The temperature of any display units must be taken regularly (at least once per service session) to verify the temperature is correct. Remember: keep hot food, hot at 60°C or above and keep cold food, cold at 5°C or below
	Clean serving utensils must be used – change hourly
	Never touch food with bare hands – always use disposable gloves, tongs or some other item (greaseproof paper, a fork, a spatula) to create a barrier between the hands and the food in order to prevent cross contamination
	Food must be served into or onto clean plates, bowls or other items (such as single use containers – see following slide).

Prepare, serve and store food

- Protect plates and service items from contamination
- Only use single-use items once
- Protect food from contamination
- Apply safe personal hygiene practices
- Use different service utensils for different foods



(Continued)

Slide No	Trainer Notes
71.	Trainer continues to provide trainees with requirements regarding service of food to customers by staff:
	 Plates and similar must be stored at the service point in such a way to protect them from contamination, including contamination by flies, dust, customers. Where food is served into single-use containers (see later slide), these containers must be only used once
	All single-use items (food and drink containers, straws, lids) must be stored to protect them against contamination
	 Food must be kept protected from contamination; keep doors on display units closed, and use lids where provided on storage units
	Staff must apply safe food handling and personal hygiene practices such as:
	 Not coughing, sneezing onto food
	 Washing hands as required – see later notes
	 Using disposable gloves, as required, and changing when required
	 Never using food dropped on the floor
	 Never using food that has been contaminated in any way
	 Use different utensils to serve different food items – to avoid cross contamination (and also to eliminate different foods [or colours] being mixed in with other foods, which is often not wanted by the customer).

Prepare, serve and store food

Customer self-service of food removes much 'safe food' control from the venue and gives it to patrons:

- Monitor customers
- Pay special attention to children
- Keep hot food, hot and cold food, cold
- Replace dropped or dirty service gear
- Clean up spills immediately





	7
Slide No	Trainer Notes
72.	Trainer provides trainees with instruction regarding requirements for self-service of food by customers:
	 Providing this option for customers will present a higher level of risk from contamination because many elements of control have been given over to the customer. It remains a legal responsibility on the venue to ensure the integrity of food offered in this style of service: if food safety cannot be fully guaranteed by allowing the service of food in this manner it should not be offered in this way. Re-consider the service style and use another service or presentation method
	 Customer activities are regularly monitored so unsafe practices can be identified and remedial action taken. This means a staff member must be appointed to watch customers in order to prevent them from doing anything to compromise the safety of the food, and to remove food when it has been contaminated
	 Special attention is paid to children at self-serve areas as they are prone to handling food with their hands as well as taking food and then putting it back
	 Hot food is kept hot (60°C and above), and cold food is kept cold (5°C and below)
	 Any utensils dropped by customers are immediately replaced with clean and sanitised ones
	Spills are cleaned up immediately.

Prepare, serve and store food

- Discard contaminated food
- Post signs advising customers of safe food handling practices
- Protect foods from contamination
- Provide separate service items for each menu item
- Put sneeze-guards in place
- Do not mix batches of food





Slide No	Trainer Notes
73.	Trainer continues to provide trainees with instruction regarding requirements for self-service of food by customers:
	Any contaminated food is thrown out – this includes contamination caused by customers coughing or sneezing over the food
	Signs are posted advising customers of safe food handling practices – such as asking them:
	 Not to use utensils in other foods
	 To refrain from coughing and sneezing over the food
	 To refrain from handling any of the food with their bare hands
	■ To supervise children
	Foods are covered and protected – from contamination when not actually being used
	Separate utensils are provided – for each food item
	Sneeze-guards are in place – to protect food
	Batches and or trays of food items are not mixed – stock rotation is important but so is the need to keep batches separate.

Prepare, serve and store food

- Throw out 'plate waste'
- Provide small batches and re-supply regularly
- Provide extra service utensils and service gear
- Provide clean 'rests' for service gear
- Apply the 2/4 rule.



Slide No	Trainer Notes
74.	Trainer continues to provide trainees with instruction regarding requirements for self-service of food by customers:
	Throw out any plate waste or returned food – it must never be re-served
	Small batches of food are put on the buffet – and replaced frequently, rather than putting out large trays or large amounts of food to begin with
	Extra utensils are provided – there always seems to be a need for more service spoons and forks
	Clean 'rests' for utensils (service spoons and forks) are provided and changed regularly to prevent cross-contamination
	The 2/4 rule is being complied with.
	Class Activity – Excursion
	Trainer arranges for visit to a venue so trainees can:
	View staff serving food to dine-in customers
	View staff serving take away foods to customers
	View customer self-service of food
	Talk to management and staff
	Observe and note good and unacceptable food safety practices
	Observe storage and use of single use items.

Prepare, serve and store food

Single use items:

- Intended to be used once only
- Cannot be re-used even if cleaned
- Must be protected from contamination
- Must not be used if contaminated.



Slide No	Trainer Notes
75.	Trainer introduces concept of single use items to trainees explaining a single-use item is something intended to be used once in relation to food and then disposed of, noting:
	Single-use items must not be re-used even if they are cleaned in between uses – customers are free to re-use them at home as they see fit: customers may also re-fill single-use cups themselves from drink dispensing machines. Note: single-use containers may, however, be used by the business for non-food activities – such as collecting or storing dirty cutlery
	Must be stored and or displayed so as to be protected from contamination – this contamination may be via:
	Flies, pests and vermin
	An infected food handler
	Airborne contamination
	Physical contamination
	 Customers
	Must not be used if they have been contaminated – or there is <i>suspicion</i> they may have been contaminated: this can include:
	 Disposing of any single-use items handled by customers
	 Disposing of any single-use items dropped on the floor
	 Disposing of any single-use items where the protective packaging they were delivered in has been compromised.

Class Activity - Presentation of examples

Trainer presents sample single use items to trainees so they understand what they are:

- Examples of single-use items include:
 - Take away food and drink containers including pizza boxes, coffee cups, boxes for hamburgers, packaging for rolls and sandwiches
 - Drinking straws
 - Disposable gloves
 - Plastic cutlery
 - Tooth picks
 - Food wrappers around items such as hamburgers and other take away menu items.

Prepare, serve and store food

Optimising safety when using single use items:

- Do not prepare take away boxes in advance
- Offer straws so they can be obtained one at a time without other straws being touched
- Store items and lids to protect from contamination
- Wrap or cover cutlery
- Wrap tooth picks individually.



Slide No	Trainer Notes
76.	Trainer presents to trainees practical measures to optimise safety when using single use items:
	Not preparing pizza boxes in advance and leaving them 'open' – this allows airborne and other contamination to settle inside the boxes on the food contact area: pizza boxes should be constructed 'to order', when required
	Providing drinking straws in containers allowing only one straw at a time to be dispensed without others in the container being touched: an alternative is to only use individually wrapped drinking straws
	Storing take away food containers (for food and beverages) upside down – so the food contact surface of the container is not exposed
	Storing the lids to take away containers safely – so the side making contact with the drink or food is protected
	Disposable cutlery should be kept covered or individually wrapped
	Toothpicks should be individually wrapped.

Prepare, serve and store food

Display of food for sale or service:

- Food displayed on counters must be wrapped and controlled
- It is best to use display cabinets
- Display cabinets or units may be 'hot' or 'cold'.



Slide No	Trainer Notes
77.	Trainer introduces the display of food for service or sale highlighting:
	 Any food displayed on a service counter must be wrapped – to protect it from contamination (this does not apply to fresh fruit). Where pre-prepared sandwiches and pre-filled rolls are stored on a service counter (that is, not under refrigeration), some system must apply (such as the use of colour-coded stick-on labels, or written times on the wrapping/container) to provide control over the length of time the food spends in the Temperature Danger Zone. Pre-prepared sandwiches and/or filled rolls must not be sold/eaten when they have spent four hours or more in the Temperature Danger Zone
	It is best to use display cabinets to display food for sale or service
	Display cabinets can be either hot or cold.

Prepare, serve and store food

When using cold display units:

- Operate at or below 5°C
- Cover food
- Check temperature regularly
- Provide sneeze-guards.



Slide No	Trainer Notes
78.	Trainer advises trainees when using cold food display cabinets:
	Potentially hazardous food should be at or below 5°C
	Food should be covered or wrapped to prevent contamination
	Temperatures must be regularly checked (at least daily – once every session, or every four hours is preferable) using an independent, properly calibrated thermometer
	Protective guards ('sneeze guards') must be provided (where appropriate) to prevent customers breathing, sneezing or coughing over the food.

Prepare, serve and store food

When using hot food cabinets:

- Keep food at 60°C+ and apply 2/4 rule
- Pre-heat food before placing in unit
- Serve food in order it was placed into unit
- Serve 'leftover' food first
- Check temperature regularly
- Do not mix batches.



Slide No	Trainer Notes
79.	Trainer advises trainees when using hot food display cabinets (bain marties and pie warmers):
	The temperature of potentially hazardous food must be over 60°C (or the '2/4 Rule' must be applied)
	Food to be put in hot food cabinets must be preheated rapidly before being placed in the cabinet – do not use the hot holding unit to heat the food to service temperature. Pre-heat the food and place it into a pre-heated display unit
	Food should be served in the order it was placed in the cabinet to minimise risk of contamination, as well as guard against loss of taste, appearance and quality
	Hot foods left from the day before should be served first, following the guidelines set out in 'Re-heating previously cooked food' – foods can only be re-heated once. Note: some premises have an SOP of discarding all left-over food
	Temperatures of food must be regularly checked (at least daily, preferable each session or every four hours) using an independent thermometer
	Food must not be topped-up but rotated to keep it fresh and avoid mixing batches.

Prepare, serve and store food

When using frozen food displays:

- Food must remain hard frozen
- Do not fill above 'load lines'.



Slide No	Trainer Notes
80.	Trainer advises trainees when using frozen food display cabinets:
	The food must remain 'hard frozen' while on display, meaning there must be no visible sign the product has started to thaw
	When using freezers with 'load lines', never fill above the load lines as this food will quickly thaw because the required low temperature does not exist above this line.

Clean food-related items, utensils and areas

It is important for a food premises to be clean:

- From a food safety perspective
- To inspire customer confidence.



Slide No	Trainer Notes
81.	Trainer highlights to trainees it is important for venues to be clean:
	From a food safety perspective – cleaning and sanitising are basic requirements for all floor areas, equipment, utensils and food surfaces
	To inspire customer confidence in the venue – and the food it serves: if a venue looks clean, customers will infer safe food and will tend to return to the premises to keep buying.

Clean food-related items, utensils and areas

Cleaning chemicals include:

- Detergents
- Sanitisers
- Deodorants
- De-greasers.



Slide 82

Slide No	Trainer Notes
82.	Trainer advises trainees about chemicals used in cleaning include:
	 Detergents – used to remove dirt and grime from a variety of surfaces and items (cutlery and crockery, pots and pans, kitchen utensils and equipment, floors, walls and ceilings, food preparation surfaces and benches. Available in different concentrations to meet different cleaning demands, and available to suit different water conditions (hard water and soft water). Dilute according to manufacturer's instructions for the cleaning job being undertaken
	 Sanitisers – used to sanitise items (food preparation surfaces, utensils, food equipment and food areas) by eliminating bacteria or reducing the number of bacteria to safe levels. Make sure nominated 'contact time' are adhered to for the product being used – always use according to manufacturer's instructions
	 Deodorants – used to control smells and bad odours in waste bins. The use of deodorants is not a substitute for proper cleaning but can be used in the short- term to mask objectionable smells while the cause of the problem is being otherwise addressed
	 De-greasers – a chemical designed to cut through grease and fatty deposits. Commonly used in rubbish bins and waste bins to help remove the build-ups present in these containers.
	Class Activity – Guest Speaker
	Trainer arranges for a representative from a chemical supply company to visit trainees and:
	Present samples of cleaning chemicals

Describes their use for cleaning in a food premises

- Demonstrates their use
- Provides manufacturer's instructions for each chemical
- Provides Material Safety Data Sheets for each chemical
- Identify safety operating requirements when using chemicals.

Clean food-related items, utensils and areas

Clean = free from visible contamination and odour.

Sanitising = use of chemicals or heat to reduce or eliminate bacteria:

- All food items must be cleaned and sanitised
- Cleaning occurs before sanitising
- Chemicals usually used for sanitising
- Cleaning must occur (at a minimum) after each service session.



Slide No	Trainer Notes
83.	Trainer provides trainees with relevant definitions regarding 'cleaning':
	 By definition, clean means free from visible debris (dirt, food, grime) and free from objectionable odour. The reference to 'odour' is only relevant when the definition is applied to rubbish bins
	All food preparation equipment and surfaces must be kept in a clean and sanitary condition
	 'Cleaning' is the removal of visible dirt and debris (including objectionable odour) either from crockery, cutlery, glasses, equipment or fixtures and fittings
	 'Sanitation' (or 'sanitising') is the destruction of microbes using either hot water and or chemicals
	Cleaning is performed before sanitation
	This requirement for items to be clean and sanitary applies to chopping boards, bowls, food storage containers, food display equipment, preparation benches, walls and ceilings and anything in the food preparation, or food service area used to prepare, handle, process, serve, display or otherwise come into contact with food
	Cleaning (using detergent and sanitiser) must occur at least 'after each session' — it is not acceptable to use an item or surface all day and only clean it once at the end of the day. It must be cleaned for example after breakfast, after lunch and then again after dinner. Some premises may require cleaning every 4 hours.

Clean food-related items, utensils and areas

When cleaning using chemicals:

- Always follow manufacturer's instructions
- Know location of MSDS
- Wear designated safety clothing and equipment
- Wash hands after handling chemicals.



Slide No	Trainer Notes
84.	Trainer provides trainees with safety advice regarding use of chemicals:
	Always follow manufacturer's instructions – in relation to dilution rates, contact time, water temperature and how the chemical is to be applied/used (for example, some chemicals are applied un-diluted; some are mixed with water in a bucket; some are applied using a trigger spray bottle)
	• Know where the MSDS are for the chemicals in use at the premises – in case there is an accident with the chemical. These sheets will provide immediate first aid information and other safety information in the case of (for example) a spill, ingesting of the chemical, getting the chemical in eyes
	Always use the designated safety equipment and or clothing for the job being undertaken – known as 'personal protective equipment and clothing': this may include the use of gauntlets, respirators, face masks, leather aprons and steel-capped boots
	Always wash hands after using cleaning equipment and or chemicals.
	Class Activity – Handouts/Observation
	Trainer provides:
	Sample MSDS for trainees to read – so they become familiar with contents of these sheets
	Drums/containers of chemicals drawing trainee attention to labels, directions for use, safety requirements.

Clean food-related items, utensils and areas

Storage of cleaning chemicals and equipment:

- Store in designated area not with or near food
- Never store chemicals into food containers
- Never decant chemicals into food containers
- Clean and sanitise equipment before storing it.



Slide No	Trainer Notes
85.	Trainer provides trainees with directions regarding the storage of cleaning chemicals and cleaning equipment:
	Always store chemicals in a designated chemical storage area
	Never store chemicals alongside or near food
	Never store chemicals in food or beverage containers
	Always clean and (where necessary) sanitise cleaning equipment before storing it.

Clean food-related items, utensils and areas

Your workplace should have 'cleaning schedules' identifying:

- Items and areas to be cleaned
- When items must be cleaned
- Who must do the cleaning
- What is to be used in the cleaning process
- How to do the cleaning.



Slide No	Trainer Notes
86.	Trainer identifies for trainees all venues should use 'cleaning schedules' identifying:
	The food-related items and areas that need to be cleaned – by name, or other description of item/area
	 When they need to cleaned – giving a time by hour (for example, 10:00AM, 2:00PM and 6:00PM) or general time of day (such as 'after lunch')
	By whom they must be cleaned – indicating either a staff member by name, or by job position or job title
	What is to be used in the cleaning process – identifying chemicals and cleaning equipment that have to be used
	Detailed cleaning instructions – to explain how each item is to be cleaned: this may include advice on how to dis-assemble an item and re-assemble it after cleaning.
	Class Activity (1) – Handouts
	Trainer provides trainees with sample cleaning schedule and cleaning instructions (see Trainee Manual – 'Sample cleaning instructions') and reads through these with trainees explaining them and ensuring trainees understand their use.
	Class Activity (2) – Individual Exercise
	Trainer asks trainees to identify one food item/area and asks them to produce an effective set of cleaning instructions for the item/area.
	Trainer analyses instructions and provides constructive feedback, as required.

Clean food-related items, utensils and areas

To clean crockery and cutlery by hand:

- Remove visible food debris
- Rinse with warm water
- Wash with detergent
- Rinse
- Apply sanitiser
- Rinse
- Air dry.



Slide No	Trainer Notes
87.	Trainer provides trainees with directions for washing eating utensils (crockery and cutlery) by hand:
	Remove visible food debris – for example, scrape the plates
	Rinse with warm water – to remove loose dirt and loosen other debris
	Wash with a detergent – to remove remaining dirt and food debris
	Rinse again – to remove the detergent and debris
	Apply a sanitiser – to kill bacteria: very hot water may also achieve the same result
	 Rinse – to remove the sanitiser (if recommended by manufacturer of the sanitiser)
	 Allow to air dry – do not dry with tea towels as this may introduce contamination to surfaces that have just been cleaned and sanitised.
	Class Activity – Demonstration and Practical Exercise
	Trainer demonstrates how to wash crockery and cutlery by hand and provides opportunity for trainees to practice same.

Clean food-related items, utensils and areas

When machine washing crockery and cutlery:

- Scrape and rinse items
- Load into correct trays
- Wash minimum 60 seconds at 66°C to 71 °C
- Rinse minimum 10 seconds at minimum 77 °C
- Air dry.



Slide No	Trainer Notes
88.	Trainer gives trainees guidelines for washing eating utensils and dishes by machine:
	Scrape and rinse items prior to stacking in trays – use the right trays/racks for the right items. There are different trays and racks for plates, cups, cutlery
	Wash for a minimum of 60 seconds at a temperature between 66°C and 71°C
	Rinse for a minimum of 10 seconds at a temperature of at least 77°C
	Allow to air dry.
	Class Activity – Demonstration and Practical Exercise
	Trainer shows trainees how to load and wash crockery and cutlery into a dish washing machine and provides opportunity for trainees to practice same.

Clean food-related items, utensils and areas

When using a double-bowl sink to wash crockery and cutlery:

- One bowl hot water (45°C) + detergent, for washing
- Second bowl clean water (77°C), for sanitising
- Sanitising = soaking for 30 seconds in second bowl



- Air dry
- Thermometer must be on-hand.

Slide No	Trainer Notes
89.	Trainer advises trainees regarding use of a double-bowl sink to wash crockery and cutlery:
	One bowl must contain water at 45°C and detergent – for washing
	One bowl must contain clean water at a minimum of 77°C – for sanitising
	Sanitising must involve soaking the items for a minimum of 30 seconds – it is not acceptable to just run hot water over items to remove the suds
	Allow to air dry
	A thermometer must be on hand to check water achieves the required temperatures as identified.

Clean food-related items, utensils and areas

When working behind a bar, all safe food handling and cleaning practices must be observed – cleaning may involve:

- Cleaning small equipment
- Cleaning large equipment
- Cleaning beer lines
- Cleaning fixed items.



Slide No	Trainer Notes
90.	Trainer states to trainees when working in a bar serving alcoholic and or non-alcoholic drinks they need to pay attention to safe food handling practices, including cleaning, in the same way other food handling staff do highlighting working behind a bar can involve:
	Cleaning of small equipment such as drip trays (including those provided under beer taps, under post mix nozzles, and those inside refrigerated equipment), chopping boards, knives, spoons, glassware, cocktail shakers and measures
	Cleaning of large equipment such as refrigerators – with special attention to the seals around doors which can become sticky due to dripping drinks being passed over them. Large bar equipment also includes ice machines and glass chillers
	Cleaning of beer lines – where beer is dispensed from kegs using beverage dispense lines, these should be cleaned at least weekly according to brewery instructions using only chemicals approved by the brewery: in hot weather beer delivery lines should be cleaned twice a week
	Cleaning of fixed items – such as the bar counter, cash registers and mirrors: these are not really related to 'food safety' as such but they help give the bar the appropriate 'clean' look customers want.
	Class Activity – Excursion
	Trainer arranges for trainees to visit a licensed venue and:
	Talk to cleaning staff
	View facilities

- Observe cleaning practices for:
 - Small equipment
 - Large equipment
 - Beer lines
 - Fixed items.

Summary - Element 1

When following hygiene procedures:

- Identify all legislated and workplace safe food handling requirements
- Never be afraid to ask for advice or direction about what needs to be done
- Complete all necessary workplace documents to reflect and record safe food handling activities
- Take special care when handling potentially hazardous or high risk foods

(Continued)

Slide No	Trainer Notes
91.	Trainer provides a recap of the Element asking questions to check trainee understanding and responding to questions from trainees, as required.

Summary - Element 1

- Minimise time high risk food spends in the Temperature Danger Zone
- Use a properly calibrated probe food thermometer to test the temperature of food and food appliances
- Realise safe food handling practices apply to beverages as well as food
- Implement required personal hygiene practices and standards

(Continued)

Slide No	Trainer Notes
92.	Trainer provides a recap of the Element asking questions to check trainee understanding and responding to questions from trainees, as required.

Summary - Element 1

- Avoid contact with the bare hands with prepared or ready-to-eat food
- Be constantly alert to the potential for unsafe food handling practices and take appropriate action (or report them) when identified
- Only buy food from approved suppliers
- Check all incoming food to ensure it is safe

(Continued)

Slide No	Trainer Notes
93.	Trainer provides a recap of the Element asking questions to check trainee understanding and responding to questions from trainees, as required.

Summary – Element 1

- Store all food according to its individual requirements
- Rotate food using FIFO stock rotation principles
- Handle food to protect it from contamination
- Discard all out-of-date stock

(Continued)



Slide No	Trainer Notes
94.	Trainer provides a recap of the Element asking questions to check trainee understanding and responding to questions from trainees, as required.

Summary - Element 1

- Never thaw foods by placing them into sinks or bowls of water
- Always observe the two-step rule for cooling hot food
- Be alert to the potential for cross contamination and guard against it
- Only re-heat previously cooked food once and re-heat it to 70°C for 2 minutes



(Continued)

Slide No	Trainer Notes
95.	Trainer provides a recap of the Element asking questions to check trainee understanding and responding to questions from trainees, as required.

Summary – Element 1

- Supervise the self-service of food by customers to themselves
- Keep hot food hot (60°C plus) & cold food cold (5°C and below) when it is displayed for sale and service
- Ensure service items (including single-use items) are clean
- Only use single-use items once

(Continued)

Slide No	Trainer Notes
96.	Trainer provides a recap of the Element asking questions to check trainee understanding and responding to questions from trainees, as required.

Summary - Element 1

- Follow designated cleaning schedules and instructions when cleaning food surfaces, items, utensils, equipment and areas
- Clean all food equipment and surfaces after every session, or every four hours
- Use detergent and a sanitiser to clean food items, surfaces, equipment, crockery and cutlery.

Slide No	Trainer Notes
97.	Trainer provides a recap of the Element asking questions to check trainee understanding and responding to questions from trainees, as required.

Identify and prevent hygiene risks

Performance Criteria for this Element are:

- Identify potential food, personal, environmental and other risks in the workplace promptly
- Take action to minimise or remove the risk of food contamination within the scope of individual responsibility
- Handle and dispose of food waste and rubbish in compliance with enterprise standards and legislated requirements.



Slide No	Trainer Notes
98.	Trainer identifies for trainees the Performance Criteria for this Element, as listed on the slide.
	Class Activity - Discussion
	Trainer asks trainees questions regarding workplace food safety risks by asking questions such as:
	 What possible food risks exist in your workplace and how are they addressed? Are they addressed effectively?
	What possible personal risks exist in your workplace in relation to food safety and how are they addressed? Are they addressed effectively?
	What possible environmental risks exist in your workplace in relation to food safety and how are they addressed? Are they addressed effectively?
	 What action would you take if you identified an unsafe work practice in your workplace? Why?
	 What action would you take if you identified unsafe food in your workplace? Why?
	 What protocols exist in your workplace for removing food waste from the kitchen and food areas?
	 What protocols apply to the storage of waste on the premises (externally) and the removal of waste (including food waste) from the premises?

Identify potential food and other risks in the workplace promptly

Always be alert to potential for hygiene hazards:

- Hazards may be:
 - Microbiological
 - Chemical
 - Physical
- Respond appropriately.



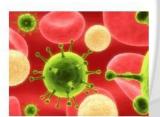
Slide No	Trainer Notes
99.	Trainer notes for trainees all food handling staff must always be alert to the possibility of any risks posed by hygiene hazards in the workplace creating a threat to the safety of food, identifying:
	A food hazard may be seen as any microbiological, chemical or physical contaminant in food
	Keys in responding to these threats are:
	Awareness
	 Constant vigilance
	 Immediate reporting
	 Quick and effective responses.

Identify potential food and other risks in the workplace promptly

Microbiological contamination caused by bacteria, moulds and viruses.

Bacteria:

- Very small, single-celled life forms
- Reproduce rapidly in TDZ see next slide.



Slide No	Trainer Notes
100.	Trainer explains to trainees microbiological contamination is caused by bacteria, moulds, and viruses via intoxication or infection, covering bacteria by stating:
	These are single-celled life forms and are found everywhere. They are found in the air, soil, on our hands, equipment and utensils. Bacteria live in both humans and animals, growing and multiplying rapidly, aided by warmth, moisture, time, food and oxygen. They are so small that several million can fit onto a pinhead
	 Bacteria reproduce rapidly and the average bacteria take about 10 to 20 minutes to reproduce. If the environment is favourable, bacteria can grow from 1 to over 2 million bacteria in the space of 7 hours
	Bacteria favour high temperatures, and multiply rapidly when the temperature is high. The Temperature Danger Zone in which bacteria will multiply rapidly is between 5°C to 60°C.

Identify potential food and other risks in the workplace promptly

TIME	BACTERIA NUMBERS
9.00	1
9.20	2
9.40	4
10.00	8
10.20	16
10.40	32
11.00	64
12.00	512
1.00	4,096
2.00	32,768
5.00	1,677,216

Slide No	Trainer Notes
101.	Trainer highlights the rapid growth of bacteria (via 'binary fision') explaining the above table starts with just one bacterium and, in real life, there is never just one bacterium contaminating food or a surface.

Identify potential food and other risks in the workplace promptly

Food poisoning bacteria:

- Clostridium perfringens
- Salmonella
- Stertococci
- Staphylococcus aureus
- Clostridium botulinum 'botulism'.



Infected food will not necessarily look, smell or taste bad or different

	7 200
Slide No	Trainer Notes
102.	Trainer introduces several problem bacteria to trainees explaining there are many more than the following:
	Clostridium perfringens – usually caused when food is cooked, chilled overnight and re-heated, or found in foods that are cooked 'rare'. The initial source of the contamination is faeces (man, birds, animal or insects) which is introduced somewhere along the food chain or production line (failure of staff to wash their hands after the toilet; flies carrying it onto food; contamination at the abattoir)
	 Salmonella – a very common contaminant. Faecal contamination is a prime source (failure of staff to wash hands after the toilet; flies carrying it onto foods; leaky plumbing; fish harvested from waters polluted by sewage)
	Streptococci – caused by nasal or oral discharges into food (coughing, sneezing), either directly or via hands that have been so contaminated
	Staphylococcus aureus – a rapidly acting bacteria where the main source is the food handler: nose, throat, mouth, skin, pimples and cuts, either via direct or indirect contamination
	Clostridium botulinum – a rare bacteria but a very lethal contaminant (with a 65% mortality rate). Can occur when heat processing of tins and jars is incomplete allowing hardy spores (see below) to survive and cause the problem. Any tin that 'spurts' when opened, is leaky or is 'blown', or jars with broken seals must be discarded as this is a sign of botulism contamination: there is no adverse smell and food must not be tasted to test it as the small amount ingested during tasting can kill
	There is usually no sign food has been infected by bacteria. It will not always look, smell or taste different to food that is not contaminated by bacteria.

Identify potential food and other risks in the workplace promptly

Spores:

- Some bacteria form into spores
- Spores are more resistant to killing
- Spores revert to bacteria when the 'right' conditions return
- Controls include:
 - Keeping food out of TDZ
 - Keeping dry food, dry
 - Cooling hot food rapidly.



Slide No	Trainer Notes
103.	Trainer explains to trainees some bacteria can survive in harsh environments by changing into spores stating spores have a thick coat which makes them very tough and difficult to kill:
	When bacteria form into spores, they can re-form back into bacteria when conditions return to being favourable: the spores are resting, not growing – they are simply waiting for ideal growth conditions (warmth, moisture) to return and they begin multiplying again
	Not all bacteria form spores because spores may not be killed by normal cooking
	Spores can be stopped from becoming active bacteria by:
	 Keeping food above 60°C
	 Keeping food below 5°C
	Keeping dry food, dry
	 Cooling hot foods quickly through the Temperature Danger Zone, rather than just allowing them to cool for long periods at kitchen temperatures.

Identify potential food and other risks in the workplace promptly

Moulds:

- Can be dangerous or beneficial
- Dangerous moulds cause unsightly growths on food
- 'Aspergillus' mould is very dangerous
- Throw out all affected food
- Fully clean the area.



Slide No	Trainer Notes
104.	Trainer introduces 'moulds' to trainees as another example of microbiological contamination stating they can be harmful or useful to food, adding certain moulds damage the food on which they grow and (in some cases) moulds can be very dangerous if they are eaten by humans while other moulds are used to enhance food, for example those used in cheese making – the blue vein in 'blue vein' cheese is a cultivated mould:
	 Most moulds cause spoilage in food – moulds usually take the form of unsightly growths, off colours and off flavours. These moulds are recognised as being fuzzy or having furry growths and are generally found on bakery products, vegetables, overripe fruit and semi-dried meat
	One very dangerous mould is the aspergillus mould, which grows on peanut plants. Aspergillus thrives in warm, moist conditions and produces a toxin called aflatoxin. A tiny amount of aflatoxin can cause liver cancer
	 Moulds reproduce by forming spores containing the genetic material for the mould. Unlike bacteria, moulds do not need to die to release their spores. The spores are 'set free' and spread through the air in the wind or carried by animals or water. The spore settles on a food source puts down roots and grows a trunk and branches just like a tree grows from a seed in good soil. Each spore can reproduce rapidly in a favourable environment
	Discard all mould-affected food – do not just scrape off the affected area and use the rest of the item
	Undertake a full clean of the area – such as a cool room where mould has been detected.

Identify potential food and other risks in the workplace promptly

Viruses:

- Invade people
- Can occur in food
- Are passed on by poor personal hygiene and food handling habits or practices
- Cause gastro and Hepatitis A.



Slide No	Trainer Notes
105.	Trainer advises trainees about viruses and food safety:
	 Viruses invade a living host cell – such as a person (food handler), seafood, fruit and vegetables
	Can be passed on by ingesting infected food or as a result of unsafe personal food handling practices
	Examples are gastro-enteritis and Hepatitis A.
	Class Activity – Guest Speaker
	Trainer arranges for Health Official to attend and talk to trainees about:
	Microbiological contamination of food
	Examples of food poisoning bacteria, viruses and moulds
	How microbiological contaminants affect food and impact food safety
	Ways food handlers can prevent microbiological contamination of food
	Stories of the effects of microbiological contamination of food
	Naturally occurring poisonous foods.

Identify potential food and other risks in the workplace promptly

High risk microbiological contamination food situations include:

- Working with high risk food
- Working with food in the TDZ
- Buffets
- Where bare hands touch food
- Where food is thawed.



Slide No	Trainer Notes
106.	Trainer describes for trainees examples of high risk food handling situations that may include microbiological contamination include:
	Working with any high risk and potentially hazardous foods
	Working in temperatures that promote rapid bacterial growth – that is, in the Temperature Danger Zone (5°C to 60°C). This may occur when raw foods are being processed, prepared for cooking at normal kitchen temperatures. The amount of time high risk food spends in the Temperature Danger Zone must always be minimised
	Displays of food and buffets – where the temperature may be compromised (hot food may fall below 60°C, cold food may rise above 5°C), plus there is always the danger members of the public (untrained in correct food handling procedures) may contaminate the food
	Processing of food where it is touched by the bare hand and then not subsequently cooked
	Any situation requiring thawing and re-heating always poses a risk because the food may stay in the Temperature Danger Zone too long.

Identify potential food and other risks in the workplace promptly

Chemical contamination can occur:

- During production of food
- On our food premises.



Slide No	Trainer Notes
107.	Trainer tells trainees chemical contamination of food can occur:
	As a result of chemicals used on the food when it is grown – meaning items are contaminated when they arrive in the premises
	When chemicals find their way inadvertently into the food on the premises – due (for example) to careless practices in food areas and improper handling of food and chemicals.

(Continued)

Slide

Identify potential food and other risks in the workplace promptly

To prevent chemical contamination:

- Use specific containers for chemicals
- Store chemicals separate from food
- Wash hands after using chemicals



Slide No	Trainer Notes
108.	Trainer informs trainees the following practices will help prevent chemical food poisoning:
	Specific measuring vessels should always be allocated for chemicals – never use food service items (jugs, glasses, cups, bowls, measuring spoons) to obtain, measure or pour any chemical
	All chemicals must be stored away from food areas at all times – chemicals must never be stored in the kitchen or with food
	Always wash hands after using chemicals and before handling food or food items, utensils or preparation surfaces.

Identify potential food and other risks in the workplace promptly

- Only buy food from reputable suppliers
- Be alert to reports about outbreaks of chemical poisoning
- Wash fruit and vegetables before use
- Cover food.



Slide No	Trainer Notes
109.	Trainer continues to inform trainees about practices to help prevent chemical food poisoning:
	Only buy food from reputable suppliers who can guarantee their produce is chemical-free
	Be aware of alerts advising about contaminated food from a certain location, country or source
	Always wash fruit and vegetables before using them in a sanitising solution
	Cover food whenever it is not being processed or prepared – to protect from contamination by fly sprays and similar.

Identify potential food and other risks in the workplace promptly

Some foods are naturally poisonous and must not be used. These include:

- Some varieties of fungi
- Rhubarb leaves
- Green & sprouting potatoes.



Slide No	Trainer Notes
110.	Trainer states to trainees 'Naturally occurring poisonous foods' are also classified as part of the 'chemical contamination' threat:
	Mushrooms – certain fungi can be poisonous but those purchased from reputable suppliers should be safe. Do not buy mushrooms from people calling door-to-door, and do not use in a commercial setting mushrooms picked by private individuals
	Rhubarb leaves are poisonous so great care should be given when stemming them. The stem of the rhubarb is safe to eat
	Green and sprouting potatoes contain a substance called 'solanine' which has been linked with food poisoning outbreaks so green potatoes should be discarded, returned to the supplier or rejected on delivery.

Identify potential food and other risks in the workplace promptly

Physical contaminants:

- May be present in food when delivered
- May get into food while on the premises
- Examples:
 - Hair, metal filings, flies, bandages, glass
- List of possible physical contaminants is endless.



Slide No	Trainer Notes
111.	Trainer stresses to trainees they must always be on their guard to ensure foreign objects do not find their way into food for human consumption highlighting the foreign object may have found its way into the food <i>before</i> the product or item arrived at the premises so constant vigilance is required, all the time.
	Trainer presents examples of physical contaminants:
	Hair from the head or beard
	Metal filings left by can openers
	Flies and insects – and their droppings
	Band-aids
	Bits of glass
	These are only a small sample of possible physical contaminants. The list is endless.

Identify potential food and other risks in the workplace promptly

Other hazards:

- Contaminated food
- Vermin
- Airborne contamination
- Contaminated items

(Continued)



Slide No	Trainer Notes
112.	Trainer provides trainees with examples of 'other hazards' in relation to food safety highlighting all the following are examples of food hazards they need to be aware of and constantly searching for:
	Contaminated food – either from the supplier or food that becomes contaminated on-site
	Vermin – including sighting of vermin and evidence of their presence (droppings, webs, holes in the wall, eggs)
	Airborne contamination – either due to natural causes (sand/dust storms, weather) or due to internal causes (dust, renovations)
	Contaminated items – such as linen, tea towels and kitchen swabs that may be contaminated with human waste (blood and secretions) and or food.

Identify potential food and other risks in the workplace promptly

- Dirty equipment and utensils
- Garbage
- Out-of-date food handling practices
- Poor or ineffective training
- Equipment not working as intended.



Slide No	Trainer Notes
113.	Trainer continues presenting examples of 'other' food hazards:
	Dirty equipment and utensils – including items not properly cleaned and or sanitised after use, items dropped on the floor and items contaminated by clothing, coughing/sneezing, or cross contamination of any sort
	Garbage – all rubbish and waste presents a potential hazard whether it is stored in bins inside the premises or in containers outside the premises: remember hands must be washed after handing garbage and all garbage containers must be kept clean
	Out-of-date food handling practices – hazards can occur where:
	 The nature of the food operations being undertaken have changed – the venue may have changed its service style or undergone some significant change
	 The food equipment being used has altered – a new/different oven, fryer or cooking range has been installed
	The food items being processed have changed – new menu items have been introduced and there has been no appropriate alteration to the previous food handling protocols to accommodate the risks and hazards introduced by these changes: all food handling practices must be appropriate for the current situation applying in the workplace
	 Colleagues with inappropriate training – even where staff have undertaken a food safety course there is no guarantee the lessons they have learned. Where workers are using incorrect food service practices and or failing to observe other safe food handling principles (especially in relation to personal hygiene, hand washing) there is a need for re-training

 Equipment not operating as intended by the manufacturers – this typically includes all food processing and holding equipment (especially fridges, freezers, pie warmers and bain maries) as well as thermometers.

Identify potential food and other risks in the workplace promptly

Ways to identify food safety hazards include:

- Observing workplace practices
- Using personal experience
- Analysing food records
- Conducting workplace inspections.



Slide No	Trainer Notes
114.	Trainer instructs trainees the standard ways to identify food safety hazards in the workplace are:
	Personal observation – watching what happens in the workplace and being alert to the potential for hazards to arise at any time, any day
	Personal experience with items – a growing body of knowledge with food, procedures, equipment and the workplace will be an invaluable resource in helping identifying problems out-of-control situations and other circumstances posing a risk to food safety
	 Analysis of food safety records, documents and logs – where the workplace maintains records of its food activities (temperature record logs; food production sheets; maintenance reports) a regular review of these can reveal issues such as incorrect temperatures (meaning the need for repairs/service to refrigeration units), staff that should be excluded from food handling (on the basis of illness records, injury registers), malfunctioning equipment (via corrective action reports), and food that needs to be disposed of (as indicated by a range of inspection checklists)
	Regular and scheduled workplace inspections (also known as 'audits') – designed to verify safe food handling protocols and identify unsafe operations, equipment, areas or protocols.

Identify potential food and other risks in the workplace promptly

When unsafe or unsatisfactory food safety situation has been identified:

- Take action to address cause
- Discard affected food
- Revise SOPs
- Clean and sanitise as required
- Revise training.



Slide No	Trainer Notes
115.	Trainer stresses to trainees when an unsafe or unsatisfactory food safety situation has been identified there is a need to:
	Address the cause and take action on unsafe food and contaminated equipment, utensils and food contact surfaces
	Discard and affected (unsafe) food – or food where a suspicion exists that it could be unsafe
	Revise existing operational practices – to prevent a recurrence of the problem and or address new situations that have arisen
	Clean and sanitise all contaminated utensils, surfaces and equipment involved in the incident – it is not sufficient to dispose of the affected food: the surfaces, equipment or utensils it has made contact with must be cleaned and sanitised
	Implement revised staff training – so new protocols are passed on to food handling staff.

Identify potential food and other risks in the workplace promptly

Effective vermin control requires implementation of a three-part program:

- Exclusion of pests
- Control of pests
- Good housekeeping.



Slide No	Trainer Notes
116.	Trainer advises trainees about need for effective pest (vermin) control stating a three-party approach is required:
	Physical exclusion of pests – also known as 'Build them out'
	Chemical and mechanical control – also known as 'Chase them out'
	Sound housekeeping practices – also known as 'Starve them out'.

Identify potential food and other risks in the workplace promptly

Physical exclusion of vermin involves:

- Inspecting incoming food to identify presence of pests
- Fitting fly wire
- Sealing holes and 'runways'
- Excluding all animals from food areas.



Slide No	Trainer Notes
117.	Trainer advises trainees physical exclusion of vermin involves:
	Checking all deliveries to eliminate pests coming in with foodstuffs
	Correct fitting of fly wire to doors and windows
	Sealing of holes around pipes and other fittings allowing pests entry to the premises – paths taken by mice are referred to as 'runways'
	Exclusion of animals from food areas – including pets but note there may be a legal requirement to allow 'assistance dogs' into customer food areas.

Identify potential food and other risks in the workplace promptly

Control of vermin can involve:

- Chemical control
- Mechanical control.

A combination of controls is the best approach.



Slide No	Trainer Notes
118.	Trainer advises trainees control of vermin involves killing vermin that has entered the premises and includes the use of:
	Chemical products – such as:
	■ Fly sprays
	 Baits
	Fogging
	Mechanical control:
	 Electronic fly zappers
	 Air curtains
	■ Traps.

Identify potential food and other risks in the workplace promptly

Sound housekeeping practices include:

- Properly storing food waste
- Not leaving food lying around
- Drying food areas
- Conducting regular inspections
- Removing harbourage.



Slide No	Trainer Notes
119.	Trainer advises trainees sound housekeeping practices to help control vermin include:
	Properly storing food waste – in bins with lids; keeping lids closed when bins are not being used
	Ensuring no food is left lying around – after service sessions and cleaning have finished
	Drying food areas – after cleaning to remove sources of water
	Regular inspections – to detect infestation so appropriate action can be taken
	Removing harbourage – by getting rid of (or properly storing) cartons or boxes that could provide a home for vermin.
	Class Activity – Guest Speaker
	Trainer arranges for a representative from a pest control company to attend and:
	Talk to trainees about pest control
	Provide tips and advice on vermin control
	Explain how professional companies undertake vermin control in food premises
	Identify frequency of service and costs involved
	Provide stories of examples of vermin infestation in food premises
	Describe action venues must take in addition to professional external pest control services to ensure venue remains free from vermin infestation.

Identify potential food and other risks in the workplace promptly

Food recalls:

- May be initiated by others:
 - Health authorities
 - Manufacturers of food
- May be initiated by the venue itself.



Slide No	Trainer Notes
120.	Trainer explains to trainees a food recall may be initiated by:
	Health or food authorities – usually as a result of advice, for example, from a food manufacturer recommending the recall, or as a result of authority investigations
	The workplace – if it becomes aware it has prepared and sold food with the potential to cause food poisoning or a risk to public health.

Identify potential food and other risks in the workplace promptly

The aims of a recall plan are:

- Stop distribution and sale of the product
- Remove product from sale
- Notify customers about the product
- Give advice and direction to customers.



Slide No	Trainer Notes
121.	Trainer explains to trainees venues should prepare a plan (in advance) to handle recalls when they become necessary highlighting the immediate aims when a recall is needed are to:
	Stop distribution and sale – of affected or suspect products
	Remove the affected product from sale – to contain the potential problem
	Notify the customers who are known or believed to have received the affected goods – so they do not eat the items and so they can return them
	Warn the public of the danger – to discharge common law 'duty of care' requirements and provide advice on the appropriate action to take.

Identify potential food and other risks in the workplace promptly

Factors to consider when deciding if a food recall is necessary:

- Gravity of risk posed
- Number of complaints received
- Probability of risk
- Size and dispersion of items involved
- Whether officials and or media have been notified

Always err on the side of caution

Hope for the best – plan for the worst.

Slide No	Trainer Notes
122.	Trainer explains to trainees when deciding whether or not to recall food produced by the venue the following factors should be taken into account:
	The gravity of the complaint or defect and the safety implications it poses, basing deliberations on the understanding where there is a risk of death, illness or injury to anyone then a Food Recall is necessary
	The number of complaints or reports received by the premises – regarding ill health, symptoms of food poisoning, the presence of a physical contaminant in the food
	The probability of contamination having occurred during the manufacturing process
	The size and dispersion of the food items in question
	If health officials and or the media have already been notified.
	Class Activity – Guest Speaker
	Trainer arranges for a health official and talk to trainees about:
	Requirements for venues to plan for food recalls
	Details that should be included in a food recall plan
	Sample food recall documents and models for trainees to follow or use as a basis for their own recall plans
	How authorities will notify venues there is need for a food recall
	Their experiences dealing with food recalls.

Identify potential food and other risks in the workplace promptly

Basic food recall steps:

- Establish the facts
- Take action
- Determine volume of affected food
- Identify sales and distribution points



Collect and store affected food.



Slide No	Trainer Notes
123.	Trainer presents generic steps to follow when preparing a food recall plan or responding to the need to recall food:
	Establish the facts of the situation – to serve as the basis for the recall and the action to be taken
	Take action – such as:
	 Take no action – where no action is needed based on the facts as opposed to just 'hoping for the best'
	 Withdraw the product – from sale, distribution or display
	 Initiate a food recall – if the product has been sold or distributed outside the premises
	Work out the quantity or volume of food involved and how staff, officials or customers could identify it
	Identify where the product was sold, supplied or distributed from
	 Inform customers as soon as possible not to eat the affected product – and ask them to return the food. This can include:
	 Notifying anyone sitting down/ and eating that they should stop eating the product

- Notify any individual or group who is known to have purchased the food as a takeaway item not to consume the product: there may be no identifiable individuals or groups, as trade is comprised of the general public (passing trade, local businesses, shoppers, locals and tourists), but in other instances there may be local businesses, tradespeople, schools, who regularly buy from you the Food Recall plan would require preparation of a list of these customers in terms of their telephone numbers, fax numbers, street addresses, contact persons in order to facilitate quick contact with them if the need arises
- A full list of in-house patrons (where the premises is a hotel or motel style) should be available from the Front Office reservation computer system
- Patrons who have dined in food outlets may be partially identifiable via the Bookings Book or Sheet in such outlets if this record exists
- Inform local Health authority so they can assist with the recall
- Tell the public by (for example) placing warning signs in the venue, placing a food recall notice in local newspapers
- Collect and safely store affected food (labelled as unsafe food and separated from other food) to assist, where needed, with investigations.

Class Activity - Small Group Activity

Trainer provides trainees with Internet access and asks them to:

- Visit http://www.foodstandards.gov.au/consumerinformation/foodrecalls
- Read this site and relevant links
- · Take notes on food recall protocols recommended
- Report back to the class on their findings.

Take action to minimise or remove the risk of food contamination

When taking action to address identified food risks and hazards:

- Act quickly
- Report things unable to be fixed
- Only act within personal scope of authority

(Continued)



Slide No	Trainer Notes
124.	Trainer informs trainees whenever a risk of food contamination has been identified, it must be addressed explaining when taking action :
	Action must be taken quickly – act immediately as opposed to waiting until the shift or session has finished
	Report things unable to be fixed – if the problem cannot be readily or immediately fixed, report it to management
	Only take action if the action falls within designated 'scope of authority' – report all other problems: special training may be required to undertake certain action; certain tasks may be restricted to nominated staff.

Take action to minimise or remove the risk of food contamination

- Audit staff skills and practices
- Verify training is appropriate
- Verify SOPs are being implemented
- Consider involving external experts
- Examine previous food safety inspections and audits.



Slide No	Trainer Notes
125.	Trainer continues to present trainees with responses to identified food safety risks and hazards:
	Audit the safe food handling skills of staff – many food-related problems can be traced to a failure by staff to adhere to required practices and protocols
	Ensure training is appropriate, effective and being implemented to all staff, when and as required
	Check to determine if standard house policies and procedures are being implemented – again, the cause of many problems is a failure to follow house policies and procedures
	Consider involving external experts – to provide objective and professional input regarding the issues
	Refer to previous internal and or external food safety audits – to identify previous similar instances, and to determine any earlier action taken in this regard.

Take action to minimise or remove the risk of food contamination

All action taken to address identified food safety risks and hazards MUST reflect and address each situation

Corrective action regarding food purchasing problems:

- Verify suppliers are safe food handlers get proof
- Add new and verified suppliers to Suppliers List
- Create purchase specifications
- Only buy from approved suppliers.



Slide No	Trainer Notes
126.	Trainer highlights the action taken to address identified food safety risks and hazards must reflect and address the individual problem.
	Trainer advises trainees they will be provided with examples of possible (common) at each stage of food handling or processing, as identified earlier in the course, beginning by explaining corrective action relating to the 'Purchasing of Food' can include:
	Obtaining proof from suppliers they are registered as a food supplier and have safe food handling protocols in place
	Adding new suppliers to Approved Suppliers List, where necessary
	Setting purchase specifications for suppliers to comply with
	Ensuring food is only bought from businesses listed on the Approved Suppliers List.

Take action to minimise or remove the risk of food contamination

Corrective action regarding food receiving problems:

- Refusing to accept high risk food at 5°C+
- Not accepting frozen food that has started to defrost
- Rejecting hot food at less than 60°C
- Sending back food not adequately labelled

(Continued)



Slide No	Trainer Notes
127.	Trainer explains to trainees in relation to hazards relating to the 'Accepting deliveries into the premises' process, corrective action may include:
	• Refusing or rejecting refrigerated high risk foods that are delivered at more than 5°C, unless satisfied it has been outside that temperature for less than 2 hours
	Refusing or rejecting frozen produce not hard frozen, that is, where the product has started to thaw, or has become 'soft'
	Refusing or rejecting hot food delivered at less than 60°C, unless convinced it has been at this temperature for less than 2 hours
	Refusing or rejecting products which are not adequately marked with manufacturer's details.

Take action to minimise or remove the risk of food contamination

- Rejecting food delivered in unclean or inappropriate vehicle
- Refusing food mixed in with chemicals
- Rejecting out-of-date items
- Refusing food with damaged packaging
- Rejecting food with evidence of pests/infestation
- Refusing spoilt food.



Slide No	Trainer Notes
128.	Trainer continues to advise trainees about possible corrective action to take when addressing problems associated with receiving food into the premises:
	Refusing or rejecting food delivered in an unclean vehicle, or which is being delivered in an inappropriate vehicle such as a private car or vehicle
	Refusing or rejecting foods delivered mixed in with chemicals
	Refusing or rejecting out-of-date foodstuffs
	Refusing or rejecting food items delivered in damaged packages where the integrity of the food may have been compromised
	Refusing or rejecting food items where there is evidence of vermin
	Refusing or rejecting food items that look or smell unacceptable.

Take action to minimise or remove the risk of food contamination

Corrective action regarding dry goods storage problems:

- Control vermin, where evidence of pests
- Discard affected food
- Ensure adequate lighting
- Revamp stock control protocols

(Continued)



Slide No	Trainer Notes
129.	Trainer explains to trainees in relation to hazards relating to 'Dry goods storage', corrective action may include:
	Where there is evidence of pest or rodent infestation:
	 Laying baits
	 Engaging the services of a licensed pest control company
	 Investigating where they are getting in and making repairs – fitting fly wire, filling in holes
	Throwing away all infested or contaminated food
	Up-dating and or repairing lighting, globes, fluorescent tubes that have blown – to help identify evidence of vermin, and better identify problems that may be present
	Revamping stock control measures – if there is out-of-date stock.

Take action to minimise or remove the risk of food contamination

- Discarding out-of-date stock
- Providing extra storage space
- Training staff
- Discarding food with damaged packaging
- Revising cleaning protocols.



Slide No	Trainer Notes
130.	Trainer continues to advise trainees about possible corrective action for problems associated with food in dry goods storage:
	Throwing away out-of-date food – do not use it
	Allocating more space for dry storage of food where conditions are too crowded or cramped
	Training staff in stock control and or rotation procedures – if these are not being properly implemented
	Discarding products with damaged packaging
	 Revising cleaning protocols – allocating more time, obtaining more or better equipment and or chemicals, providing training in cleaning, cleaning the area more frequently.

Take action to minimise or remove the risk of food contamination

Corrective action for refrigerated food storage problems:

- Discarding unsafe food
- Training staff
- Obtaining professional service to equipment
- Revamping stock rotation and control
- Revamping cleaning practices.



Slide No	Trainer Notes
131.	Trainer explains to trainees in relation to hazards relating to 'Refrigerated food storage', corrective action may include:
	Discarding all food:
	■ Exceeding the 2/4 rule
	 Beyond its use-by date, or similar
	 Where there is evidence – or even just a belief –cross contamination has occurred
	Training staff – in correct better cleaning techniques and practices
	Calling in a refrigeration mechanic where the refrigeration units are reading above 5°C: consider implementing a preventative maintenance schedule through a reputable refrigeration company to help ensure all refrigeration remains in proper working order all the time
	Revamping stock control and rotation procedures, as required
	Revamping cleaning procedures, as necessary.
	Class Activity – Group Questions
	Trainer asks trainees to give examples of when and under which conditions each of the identified possible 'corrective actions' may need to be implemented to respond to unsafe food-related practices or hazards or threats.

Take action to minimise or remove the risk of food contamination

Corrective action for frozen food storage problems:

- If food is below 5°C treat as refrigerated food
- If at or above 5°C use within 4 hours
- If at or above 5°C for 4 hours+ throw it out
- If unsure how long it has been at or above 5°C – throw it out

(Continued)



Slide No	Trainer Notes
132.	Trainer explains to trainees in relation to hazards relating to 'Frozen food storage', corrective action may include:
	 Where frozen food has thawed out but is still below 5°C, staff are allowed to refrigerate it and then treat it as refrigerated food
	 Where frozen food has been allowed to reach 5°C or higher (perhaps the freezer has broken down or there has been an extended power failure) for less than 4 hours – it may be used within 4 hours
	 If the frozen food has been at 5°C or more for more than 4 hours – throwing it out
	 If the frozen food has been at 5°C or more for an indefinite amount of time – that is, there is uncertainty about how long it has been at 5°C or above – discard it all.

Take action to minimise or remove the risk of food contamination

- Discarding all unsafe food:
 - Exceeding 2/4 rule
 - Beyond use-by date
 - Cross contamination
- Training staff
- Calling in refrigeration mechanic
- Revamping cleaning and stock rotation and control.



Slide No	Trainer Notes
133.	Trainer continues to explain to trainees corrective action that may be taken to address frozen food storage hazards and risks:
	Discarding all unsafe food:
	 Food exceeding the 2/4 rule
	 Food beyond its use-by date, or similar ('best before' date)
	 Food where there is evidence – or a belief –cross contamination has occurred
	Training staff in cleaning techniques and practices
	 Calling in refrigeration mechanic where the freezer units are reading above - 15°C
	Considering implementing a preventative maintenance schedule through a reputable refrigeration company
	Revamping stock control and rotation procedures, as required
	Revamping cleaning procedures, as necessary.

Take action to minimise or remove the risk of food contamination

Corrective action for 'thawing of frozen food' problems:

- Training staff:
 - · To fully thaw before cooking
 - In correct thawing practices
 - Not to re-freeze thawed items
- Discard items exceeding 2/4 rule
- Throw out uncovered food
- Discard re-frozen items.



Slide No	Trainer Notes
134.	Trainer informs trainees in relation to hazards relating to the 'Thawing of frozen food', corrective action may include:
	Training staff to wait until food is fully thawed before cooking – food remaining frozen or partially frozen must not be cooked until it has fully thawed
	Training staff in proper thawing practices, including the need to plan defrosting needs
	Training staff not to freeze thawed product
	Discarding all food exceeding the 2/4 rule
	Throwing out all food that is defrosted in an uncovered state, or which has defrosted in damaged packaging
	Discarding all food that has been thawed and re-frozen.

Take action to minimise or remove the risk of food contamination

Corrective action for food preparation problems:

- Providing enough time and resources to do the job
- Erecting workplace signage
- Revamping SOPs including stock rotation and control
- Applying the 2/4 rule
- Changing clothes regularly
- Monitoring staff practice, and re-training.



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Slide No	Trainer Notes
135.	Trainer states to trainees corrective action in relation to 'food preparation' hazards or risks or identified problems may include:
	Ensuing sufficient time and resources to facilitate compliance with correct food handling practices – this may be providing gloves, extra utensils (knives, chopping boards, bowls), and or providing more time (for hand washing, for doing things properly, for cleaning)
	Placing signage in the workplace to prompt and remind staff of correct safe food handling practices
	 Revamping preparation procedures and practices so as to minimise time food spends in the Temperature Danger Zone – this may include spending time planning food preparation activities on a daily basis, or food item by food item basis
	Improving stock control and rotation procedures – if out-of-date items are being identified during this phase
	Applying the 2/4 rule – to all potentially hazardous foods
	Changing cleaning cloths regularly – at least hourly; consider using disposable paper towels instead of cloths
	 Monitoring the performance of individual staff members in relation to food preparation and food safety issues, and suggesting improvements to practice where this is deemed necessary; train or re-train staff as required.

Take action to minimise or remove the risk of food contamination

Corrective action for food cooking problems:

- Ensuring food reaches 75°C or above
- Ensuring wet dishes reach 75°C or above
- Using workplace signs to remind staff about safe practice

(Continued)



Slide No	Trainer Notes
136.	Trainer tells trainees about possible corrective action in relation to hazards relating to 'Cooking food':
	Ensuring food reaches 75°C or above – check the temperature in the thickest part of the meat, or in the middle of the pot or container; use a probe thermometer (not guesswork or an infra-red thermometer) to read the temperature
	Ensuring all soups, stews and sauces reach 75°C
	Placing signs in the workplace to remind staff of correct safe cooking practices.

Take action to minimise or remove the risk of food contamination

- Recording processing of items on a regular basis
- Not placing tasting spoons into food after tasting with them
- Covering food
- Cleaning & sanitising equipment
- Keeping food in TDZ for minimum time.



Slide No	Trainer Notes
137.	Trainer continues to tell trainees about possible corrective action in relation to hazards relating to 'Cooking food':
	 Recording the times, temperatures and processes associated with the production of two high risk foods once a month on an 'Internal Review – Process Temperature' log or similar to verify correct practices are being adhered to
	 Ensuring tasting of food is done with spoons not then used to stir the dish – to avoid cross contamination
	 Covering food during the cooking process as far as is practicable – to protect from airborne contamination, flies
	Cleaning and sanitising pots and all items used for cooking – and storing them under clean conditions when they have been cleaned and sanitised
	 Minimising the time food spends in the Temperature Danger Zone – this requires the cooking procedure to quickly attain a temperature above 60°; this may mean food produced using a low temperature or long slow cooking process cannot use in a commercial setting.

Take action to minimise or remove the risk of food contamination

Corrective action for cooling of hot food problems:

- Implementing 2/4 rule
- Speed up the cooling process
- Stirring food
- Covering cooling food

(Continued)



Slide No	Trainer Notes
138.	Trainer informs trainees about possible corrective action in relation to hazards relating to 'Cooling of hot food':
	Ensuring the Two-Step rule for the cooling of potentially hazardous hot foods is being applied
	Helping hot foods to cool down by placing hot pots or containers into iced water baths – to speed up the cooling process
	Stirring wet dishes – to help release heat
	Covering cooling dishes – to protect against contamination.

Take action to minimise or remove the risk of food contamination

- Using timing clocks or alarms
- Notifying others about cooling food
- Verifying and calibrating thermometers
- Training staff
- Using workplace signage.



Slide No	Trainer Notes
139.	Trainer continues to inform trainees about possible corrective action in relation to hazards relating to 'Cooling of hot food':
	Setting clocks, watches or alarms to notify of required timeframes – so cooling foods are not forgotten and left 'too long' at room temperatures for cooling
	Making sure new staff at any change of shift are notified in relation to any food that is cooling – so they can take over management of the cooling food
	Verifying thermometer readings – by calibrating food thermometers at least every six months
	Training staff as required in cooling procedures
	Placing signs around the workplace to remind staff of what is required in relation to the cooling of food.
	Class Activity – General Discussion
	Trainer asks trainees to identify circumstances under which the above corrective action may need to be implemented.

Take action to minimise or remove the risk of food contamination

Corrective action for storing and holding hot food problems:

- Training staff
- Revamping SOPs
- Checking operation of equipment
- Pre-heating food prior to holding/displaying it

(Continued)



Slide No	Trainer Notes
140.	Trainer instructs trainees about possible corrective action that may need to be taken in relation to hazards relating to 'Storing and holding of hot food':
	Training staff as required – in relation to practices such as food handling, heating of food, food display, stock rotation and cleaning protocols
	Revamping hot holding procedures – to ensure food stays at or above 60°C
	Checking operational efficiency and accuracy of all hot holding equipment – and providing professional service and maintenance to units as required
	 Pre-heating all food properly (to 75°C) prior to placing it into hot holding devices pre-heated food must be placed into pre-heated units.

Take action to minimise or remove the risk of food contamination

- Checking temperature of hot storing units
- Revising display protocols
- Revising turn on times of holding units
- Increasing temperature settings.



Slide No	Trainer Notes
141.	Trainer continues to instruct trainees about possible corrective action that may need to be taken in relation to hazards relating to 'Storing and holding of hot food':
	Ensuring temperatures of all hot held food are being taken as required using a properly calibrated thermometer – to verify correct holding temperatures are being achieved
	Revising display protocols if tags, price signs, product descriptions are actually touching food
	Revamping times when bain maries and pie warmers are turned on – turning them on earlier to allow sufficient time for them to get to 60°C or above
	Operating bain maries and or pie warmers at higher settings so as temperature of <i>food</i> reaches 60°C.

Take action to minimise or remove the risk of food contamination

Corrective action for storing and holding cold food problems:

- Training staff
- Revamping cold holding procedures
- Checking operation of units
- Pre-chilling food before placing into units

(Continued)



Slide No	Trainer Notes
142.	Trainer informs trainees about possible corrective action that may need to be taken in relation to hazards relating to 'Storing and holding of cold food':
	Training staff as required – in (as appropriate) food handling, cooling of hot food, display of food, stock rotation and cleaning protocols
	Revamping cold holding procedures – to ensure food stays at or below 5°C
	Checking operational efficiency and accuracy of all cold holding equipment and providing required regular service and maintenance
	 Ensuring all food going into cold display units is already at or below 5°C – pre- chill units before loading them with cold food.

Take action to minimise or remove the risk of food contamination

- Verify operating temperatures of units
- Revising display protocols
- Turning on cold display units sooner
- Setting refrigeration units at lower temperatures.



Slide No	Trainer Notes
143.	Trainer continues to inform trainees about possible corrective action that may need to be taken in relation to hazards relating to 'Storing and holding of cold food':
	Ensuring temperatures of all cold held food are being taken as required using a properly calibrated thermometer
	Revising display protocols if tags, price signs, product descriptions are actually touching food
	Revamping times when cold display are turned on – turning them on earlier to allow sufficient time for them to get to 5°C or below
	Operating units at lower settings so as food reaches 5°C or less.
	Class Activity – General Discussion
	Trainer asks trainees to identify circumstances under which the above corrective action may need to be implemented.

Take action to minimise or remove the risk of food contamination

Corrective action for re-heating of food problems:

- Upgrading re-heating procedures & practices
 - Temperatures
 - Time
 - Method
 - Quantities
- Discarding improperly re-heated food
- Training staff.



Slide No	Trainer Notes
144.	Trainer provides advice to trainees regarding possible corrective action to address hazards and risks relating to 'Re-heating of food':
	Revamping re-heating procedures and practices:
	 To ensure 75°C or higher for at least 2 minutes is attained, and that the food display holding protocols ensure 60°C or higher is maintained
	 To re-heat quicker and or in smaller quantities
	Throwing out re-heated food failing to reach a core temperature of 75°C or higher
	Training staff – as required.

Take action to minimise or remove the risk of food contamination

Corrective action for service of food problems:

- Discarding all food exceeding 2/4 rule
- Training staff
- Providing sufficient equipment and utensils
- Maintaining food holding equipment
- Altering the settings on units.



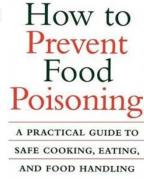
Slide No	Trainer Notes
145.	Trainer advises trainees about possible corrective action required in relation to hazards relating to the 'Service of food':
	Discarding all food exceeding the 2/4 rule
	Training staff in correct food handling and serving practices
	Providing sufficient equipment and utensils to enable separate (and multiple) utensils for each food item
	Maintaining food holding equipment so the required holding temperatures for hot and cold food can be obtained
	Altering the settings on units so required display or holding temperatures can be achieved.

Take action to minimise or remove the risk of food contamination

Corrective action for self-service of food problems:

- Using signage to communicate safe practices
- Considering alternative service options
- Allocating more supervisory staff
- Adhering strictly to 2/4 rule

(Continued)



Slide No	Trainer Notes
146.	Trainer gives trainees direction regarding possible corrective action that may need to be taken regarding the 'Self-Service of food' by customers:
	Preparing and placing food handling signage and advice near the food – advising customers of what to do, and what not to do in order to enhance food safety
	Considering alternative serving options – if the safety or integrity of food cannot be guaranteed where self-service is used
	Allocating additional staff to observe customer food handling practices – and help and take action where required
	Discarding all food exceeding the 2/4 rule.

Take action to minimise or remove the risk of food contamination

- Training staff
- Providing sufficient service gear
- Maintaining holding/display equipment
- Altering holding unit temperature settings
- Make sure you record all corrective action taken.



Slide No	Trainer Notes
147.	Trainer continues to provide possible corrective action advice regarding self-service of food by customers to themselves:
	Training staff in correct monitoring procedures – and in appropriate customer relations skills to facilitate compliance with requirements
	 Providing sufficient equipment and utensils to enable separate (and multiple) utensils for each food item
	Maintaining food holding equipment so the required holding temperatures for hot and cold food can be obtained
	Altering the settings on units so the required display or holding temperatures can be achieved.
	Class Activity – Handout
	Trainer provides sample CAR (Corrective Action Report) record) to trainees and:
	 Explains why this document is used (to prove and record corrective action taken by venues or individuals to address identified workplace food safety issues)
	Describes how to complete the record identifying examples of what might be included in the CAR
	 Identifies who completes the record (the person undertaking the corrective action, or management, or a designated other person).

Handle and dispose of food waste and rubbish

Disposal of food waste and rubbish requires:

- Bins to be maintained in a clean and sound condition
- Cleaning of bins, but not sanitising
- External area to be kept clean & tidy.



Slide No	Trainer Notes
148.	Trainer tells trainees correct handling and disposal of food waste and other rubbish is an important food safety consideration as waste is a major source of contamination, presenting the following requirements:
	All bins – internal and external – should be maintained in a sound condition (that is working properly, no leaks) and kept clean
	There is no requirement to sanitise bins but this may be a house rule in some food premises:
	 Cleaning an internal bin may require a simple wipe with a cloth dipped in hot water and detergent
	 Cleaning an external bin may require the use of a gong brush, high pressure hose, detergent, degreaser and deodoriser
	The external waste area must also be kept clean to avoid attracting pests and to help control smells. A yard broom can be used to sweep the area and a high pressure hose used with detergent and a deodoriser.

Handle and dispose of food waste and rubbish

Internal disposal of food waste and rubbish refers to emptying bins inside the premises:

- Do not allow rubbish to accumulate
- Use common sense
- Do not allow bins to over fill
- Empty regularly.



Slide No	Trainer Notes
149.	Trainer presents information to trainees regarding the internal disposal of food waste and rubbish:
	This relates to removing rubbish and waste food from inside the premises.
	In practice this means emptying bins located in the:
	Kitchen
	 Food preparation areas
	 Dish washing areas
	 Back-of-house food areas
	It is a standard requirement waste never be allowed to accumulate
	Common times for emptying bins include:
	 When they are nearly full – never wait until they are full as this encourages over-filling which results in waste falling out of the bins and onto the floor
	 At the end of a service session – such as 'after lunch', 'after dinner'
	 At a specific time of the day – 'at 2:00PM', 'at 10:00PM'
	 After a nominated time has elapsed – 'every 30 minutes', 'every hour'.

Handle and dispose of food waste and rubbish

Emptying an inside bin can involve:

- Putting on protective gloves
- Picking up anything lying around/near the bin
- Tying a knot in the plastic bin liner
- Removing the plastic bin liner
- Placing a new bin liner into the bin





Slide No	Trainer Notes
150.	Trainer suggests to trainees emptying internal bins could involve the following steps:
	Putting on protective gloves – depending on the nature of the waste in the bin these may disposable gloves or gauntlets
	Picking up anything lying around or near the bin – to remove it from the floor and put it in the bin
	Tying a knot in the plastic bin liner – to prevent waste falling from the bag
	Removing the plastic bin liner – carefully looking for signs of breakage and or leaking
	Placing a new bin liner into the bin – and securing it in place according to the type of bin liner and or bin.

Handle and dispose of food waste and rubbish

- Taking the rubbish bag to the designated external rubbish area
- Opening the required bin and placing the rubbish bag into it
- Closing the lid on the bin or dumper
- Washing hands.



Slide No	Trainer Notes
151.	Trainer finalises the steps in emptying an internal bin:
	Taking the bin liner or rubbish bag to the designated external rubbish area – which may be a rubbish bin or dumper
	Opening the required bin and place the bin liner or bag into it – making sure all the contents go into the bin or dumper
	Closing the lid on the bin or dumper – to help prevent access to food waste by pests and vermin
	Washing hands – making sure not to wash them in a sink used for food preparation.

Handle and dispose of food waste and rubbish

Emptying internal bins may also include a need to:

- Obtain help from others
- Clean floor around bin
- Clean the bin.



Slide No	Trainer Notes
152.	Trainer mentions to trainees the following needs may also be involved in emptying internal bins:
	Obtain help from another person to lift or move the bin
	Clean the floor area under and around the bin that has been emptied – with detergent and sanitiser, drying the area to help avoid slips
	Clean the inside and outside of internal bins at least daily – many food premises clean their internal bins after each service session, using detergent and (where necessary) a de-greasing agent.
	Class Activity – Demonstration and Practice
	Trainer:
	Demonstrates how to empty an internal bin including replacement of bin liner, cleaning around the bin, and cleaning inside and outside the bin
	Provides chemicals, equipment and opportunity for trainees to practice same.

Handle and dispose of food waste and rubbish

External rubbish:

- Removed by council or contractors
- Requires sufficient bins or dumpers
- Areas and bins must be kept clean & tidy
- Frequency of removal must reflect amount of waste produced
- Bins must be in good condition and exclude vermin.



Slide No	Trainer Notes
153.	Trainer provides direction to trainees regarding the removal of external rubbish from venues:
	Waste in external areas must also never be allowed to accumulate.
	 Rubbish is commonly removed by the local council or a private company on a fee-for-service basis
	 Food premises should supply sufficient bins or receptacles to cater for whatever waste is produced. If rubbish is scattered all around the existing bins, and it is flowing over the tops of bins, more bins need to be provided
	The rubbish area must be also be kept in a clean and tidy condition – in general rubbish must be stored in such a way as to minimise contamination and avoid providing harbourage for cats, vermin and birds
	 Frequency of disposal of the external rubbish must reflect the amount and type of waste generated. The use of commercial companies to clear this rubbish may be required: attention should be paid to increasing garbage pick-ups during peak trading periods (due to increased amount of waste created) and hot weather (due to the potential for objectionable smells to be created)
	 All garbage bins must be in good condition and must exclude pests which usually means they will have to be fitted with tight-fitting lids which must be kept in position so as to provide protection against vermin gaining access to the rubbish.

Handle and dispose of food waste and rubbish

Re-cycling of rubbish:

- Undertaken by most venues
- Requires separation of food waste and rubbish into designated categories
- Food waste is discarded into general waste and is not re-cycled.



Slide No	Trainer Notes
154.	Trainer explains to trainees it is standard practice for all venues to re-cycle their waste wherever possible:
	This may require sorting waste into separate bins or containers as follows:
	 Plastics
	 Cardboard and paper
	■ Glass – jars and bottles
	 Cans, tins and metal products
	Actual food waste is not sorted or re-cycled but simply thrown out in general waste.
	Class Activity – Guest Speaker
	Trainer arranges for a representative from a waste collection company to attend and:
	Discuss rubbish removal options
	Costs associated with using contractor to collect rubbish
	Re-cycling options and categories
	Tips for minimising waste.

Summary – Element 2

When identifying and preventing hygiene risks:

- Be constantly alert for workplace food hygiene and safety risks and hazards
- Understand food safety can be compromised from microbiological sources, chemical sources, physical sources, and other sources such as airborne contamination

(Continued)

Slide No	Trainer Notes
155.	Trainer provides a recap of the Element asking questions to check trainee understanding and responding to questions from trainees, as required.

Summary – Element 2

- Use observation and experience to identify possible hygiene risks in the workplace
- Physically exclude vermin from food areas, use chemical and other controls to eradicate them and implement sound housekeeping practices to deter them
- Plan for the possibility of food recalls

(Continued)

Slide No	Trainer Notes
156.	Trainer provides a recap of the Element asking questions to check trainee understanding and responding to questions from trainees, as required.

Summary – Element 2

- Report any food safety problem you cannot fix
- Ensure corrective action in relation to food safety is taken promptly and addresses identified cause as well as all food, items, equipment, utensils and food contact surfaces involved
- Record corrective action taken

(Continued)

Slide No	Trainer Notes
157.	Trainer provides a recap of the Element asking questions to check trainee understanding and responding to questions from trainees, as required.

Summary – Element 2

- Dispose of internal and external waste in accordance with house requirements
- Wash hands after handling waste
- Keep external waste areas clean and vermin free

(Continued)

Slide No	Trainer Notes
158.	Trainer provides a recap of the Element asking questions to check trainee understanding and responding to questions from trainees, as required.

Summary – Element 2

- Clean and maintain all internal and external rubbish containers
- Do not allow the accumulation of waste either internally or externally
- Re-cycle waste as appropriate.



Slide No	Trainer Notes
159.	Trainer provides a recap of the Element asking questions to check trainee understanding and responding to questions from trainees, as required.

Maintain safe personal food handling and personal presentation standards

Performance Criteria for this Element are:

- Identify the enterprise standards and legislated requirements that apply to personal practices and presentation for food handling staff
- Follow enterprise standards and legislated requirements that apply to personal practices and presentation for food handling staff.

Slide No	Trainer Notes
160.	Trainer identifies for trainees the Performance Criteria for this Element, as listed on the slide.
	Class Activity – Discussion
	Trainer asks trainees questions regarding personal hygiene and personal presentation requirements asking questions such as:
	What personal presentation standards apply to food handlers in your workplace?
	What are the legislated requirements for personal; hygiene, personal practices and personal standards in your workplace for food handlers?
	When should food handlers refuse to attend for work if they are ill/not feeling well?
	Why might an employer require a food handler to provide a medical certificate, on their return to work after an absence caused by illness, stating as a food handler they are fit to return to work?
	Why should food handlers wear hair nets or hats?
	When should food handlers wash their hands?
	Describe how food handlers should wash and dry their hands to ensure they are safe to handle food.

Identify requirements applying to personal practices and presentation

You can identify workplace personal practice and presentation requirements by:

- Talking to management
- Reading company policies and procedures
- Attending in-house training
- Observing others
- Asking questions
- Talking to health authorities.



Slide No	Trainer Notes
161.	Trainer explains to trainees that in addition to safe food handling practices and protocols, enterprise standards and legislated requirements can also apply to the personal practices and presentation of food handling staff, stating these requirements can be identified by:
	Speaking with management, supervisor and more experienced staff to ask them what requirements apply
	 Reading company policies and procedures applying to food – including those relating to safe food handling, staff work practices, personal hygiene, personal presentation and staff sickness. These policies and procedures may be available:
	 In a staff handbook
	 In a 'Policies and procedures manual' available for inspection by staff in staff rooms, meal rooms and change rooms
	Through an in internal intranet system
	 As checklists and posters in the workplace – strategically located to provide staff with on-the-spot directions to help create and maintain a safe food environment
	Attending all mandatory in-house training – many employers require all food handlers to attend and successfully complete a 'basic food hygiene' course (or similar) before they are allowed to handle food in any way. Some employers require all food handlers to have completed an externally conducted, and approved food safety course in addition to internal training (or as an alternative to it)

- Observing practices of other staff and food handlers and following their lead
- Asking questions of trainers, supervisors, other staff, co-workers
- Talking to health authorities and asking them what applies and what has to be complied with.

Class Activity - Guest Speaker

Trainer arranges for a senior manager or owner of a food premises to attend and talk to trainees about:

- Potential negative impacts of not complying with appropriate personal practice, health and presentation requirements
- The requirements they have for staff personal practice, health and presentation
- How they address staff failing to comply
- Training available to communicate these requirements
- How staff become aware of these requirements
- Why each requirement was put in place.

Follow requirements applying to personal practices and presentation

Requirements relating to uniforms for food handlers:

- Food handlers must wear a uniform as prescribed
- Uniform must be clean
- Change into clean clothes if clothing becomes dirty
- Remove protective clothing before visiting toilet.



Slide No	Trainer Notes
162.	Trainer reminds trainees all the enterprise standards and legislated requirements identified by investigation, research, training, talking to management and reading internal policies and procedures must be adhered to at all times by food handlers.
	Trainer identifies requirements relating to staff uniforms as being common throughout the industry highlighting for food handlers:
	Most food establishments require a nominated uniform or other personal protective clothing to be worn when working
	Protective clothing (apron, hat, coat, trousers) worn by food handlers must be clean – dirty clothing may directly or indirectly contaminate food and/or food preparation equipment or surfaces. All food handlers are obliged to ensure their clothing does not contaminate food or food-related equipment, utensils or surfaces
	Clothing that becomes dirty and a risk to food must be changed – to avoid cross contamination. Outer clothing needs to be changed when it has become soiled as a result of handling exposed (that is, not packaged) high risk raw food and there is then a need to handle exposed ready-to-eat food
	Protective clothing such as aprons, overalls, hats, gloves and other outer protective clothing and equipment should be removed before visiting the toilet.

Follow requirements applying to personal practices and presentation

Make sure clothing and other items do not contaminate food:

- Ensure food handling clothes are not loose
- Ensure buttons on food handling clothes are not loose
- Avoid adding brooches, name tags, clips, pins to clothes
- Do not wear food handling clothes to or from work.



Slide No	Trainer Notes
163.	Trainer advises trainees they must take care to ensure none of their clothing or other items they wear will contaminate the food they handle explaining the biggest cause of concern in this regard is items falling into the food and present a physical contamination problem, and clothing making contact with food or food contact surfaces and providing a source of cross contamination.
	Trainer presents practical measures to help guard against contamination from clothes:
	Ensure uniform or food handling clothes are not loose – or sleeves can dangle into food, and present an OSH danger
	Ensure buttons on food handling clothes are not loose – to prevent them falling into food and presenting a physical contaminant
	Avoid adding brooches, name tags, clips, pins to clothes – unless they are securely fastened and unable to fall off
	Do not wear food handling clothes to and from work – as they can pick up dirt and present a cross contamination hazard.

Follow requirements applying to personal practices and presentation

Food handlers & jewellery:

- Avoid jewellery on hands and wrists
- Wear disposable gloves over rings
- Do not wear ear-rings sleepers may be acceptable
- Do not fiddle with jewellery when working.



Slide No	Trainer Notes
164.	Trainer presents trainees with practical measures to avoid food safety problems from jewellery:
	As a food handler avoid all jewellery – and watches – on hands and wrists. Even plain, banded rings can cause a potential food poisoning source
	Disposable gloves should be when handling food if these are worn. Some house rules ban the wearing of all jewellery by food handlers
	Do not wear ear-rings – ear-rings that dangle are the worst but not wearing them at all is preferable. Sleepers may be acceptable but check house rules first
	Avoid fiddling with jewellery – especially ear-rings in pierced ears. This can cause cross contamination and also loosen items making them more likely to fall off.

Follow requirements applying to personal practices and presentation

Food handlers hair ornaments:

- Avoid hair clips and pins
- It is best to wear no hair ornaments
- Double-check anything worn in the hair to ensure it is safely secured
- Wear a hair net or hat to cover hair
- Men may be required to wear a beard snood.



Slide No	Trainer Notes
165.	Trainer highlights practical measures to trainees relating to the wearing of hair ornaments for food handlers:
	Do not wear hair clips or hair pins
	As a food handler it is preferable to wear no hair ornaments at all
	If something is worn in the hair, double-check to ensure it is securely fastened in place
	Wear a hair net or hat to guard against items falling out of the hair and into food or into food preparation equipment or onto food preparation surfaces
	 Men may be required to wear a beard snood – to stop facial hair falling into food.

Follow requirements applying to personal practices and presentation

Proper hand washing is CRITICAL for food safety.

Proper hand washing is probably the single most important aspect of safe food handling.

Proper hand washing removes bacteria & other contaminants thereby reducing the potential for cross contamination.

Slide No	Trainer Notes
166.	Trainer introduces the topic of hand washing to trainees emphasising this is an extremely important section and stressing health authorities believe the single most important aspect in preventing food poisoning outbreaks is for food handlers to wash their hands properly and to wash them 'when required'.
	Trainer stresses hands need to be washed in order to remove potential food poisoning sources from the hands so the possibility of cross contamination is reduced.

Follow requirements applying to personal practices and presentation

Food handlers must wash hands:

- Whenever they may be contaminated:
 - After handling rubbish
 - After cleaning
 - After changing nappies
 - After handling money
 - · In between handling raw and cooked food

(Continued)



Slide No	Trainer Notes
167.	Trainer identifies to trainees the times when food handlers must wash their hands:
	Any time the hands are likely to be a source of contamination – this can cover a wide range of possible circumstances and it is impossible to identify them all but the following is a representative list:
	 After handling rubbish and before handling food or food contact surfaces
	 After undertaking cleaning duties and before handling food or food contact surfaces
	 After handling animals and before handling food or food contact surfaces
	 After changing a baby's nappy and before handling food or food contact surfaces
	 After handling money and before handling food or food contact surfaces
	 In between handling raw food (meat, fish or chicken) and handling other foods such as cooked and/or ready-to-eat food.

Follow requirements applying to personal practices and presentation

- Before starting work
- Immediately after:
 - Smoking
 - Coughing or sneezing
 - Using handkerchief or nasal tissue
 - Eating or drinking
 - · Touching face, body opening or sore

(Continued)



Slide No	Trainer Notes
168.	Trainer continues to identify to trainees the times when food handlers must wash their hands:
	Before starting food handling duties – this means food handling staff must wash their hands when they arrive at work even though they may have showered, bathed or washed their hands at home before coming to work
	Immediately after engaging in nominated activities proven to be associated with bacterial transfer or cross contamination. The nominated activities include:
	 Smoking – including using tobacco products
	Coughing or sneezing
	 Using a handkerchief or nasal tissue – which includes blowing the nose
	Eating or drinking
	 Touching hair, scalp, mouth, nose, ears, anybody opening or any wound.

Follow requirements applying to personal practices and presentation

- After absence from the work station for example:
 - Taking a delivery
 - Taking a telephone call
 - Doing any other non-food task
- After using the toilet.



Organisational requirements may exceed these mandatory requirements.

Slide No	Trainer Notes
169.	Trainer continues to identify to trainees the times when food handlers must wash their hands:
	After any absence from the work station – this means every time a food handler leaves the kitchen (or other place where they are handling food), they must wash their hands on their return to work and before they handle food. These absences from the work station may involve or be caused by:
	 Leaving the kitchen to accept a delivery of food into the premises from a supplier
	 Taking a phone call
	 Doing another job that is not a food-related task
	Immediately after using the toilet and before handling food or food contact surfaces – this applies to all instances where the toilet was used and includes a requirement to wash hands after urination as well as after defecation.

Follow requirements applying to personal practices and presentation

The venue must provide hand washing facilities:

- With clean, running hot water (40°C)
- With anti-bacterial soap
- Only to be used to wash hands, arms & face
- Of an appropriate size
- With paper towels
- With a rubbish bin
- With a nail brush.



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Slide No	Trainer Notes
170.	Trainer tells trainees management in food premises must provide staff with hand washing facilities which are:
	Be supplied with a continuous supply of warm running, potable water – the accepted temperature of this water to be 40°C
	Be supplied with soap – most food premises use bulk soap dispensers dispensing liquid anti-bacterial soap: the use of bars of soap is to be avoided as the soap can transfer bacteria
	Only be used for washing hands, arms and face – the wash hand basins must not be used for other purposes such as a food preparation sink. Sinks in the kitchen or food preparation area used for other purposes (washing vegetables, preparing food) must not be used for hand washing
	Be of an appropriate size enabling the effective washing of hands
	Be supplied with appropriate means of drying the hands – this can be single-use (paper) towels and hot air dryers. It is not acceptable for a business to provide only a hot air dryer. Re-usable towels can be used provided they are washed and dried after every use – this is extremely unlikely to happen in most businesses so the preferred option is to use paper disposable towel
	Be supplied with a bin – for disposing of used disposable towels
	Consideration should also be given to providing a nail brush so proper hand washing (including cleaning under the fingernails) can occur.

Follow requirements applying to personal practices and presentation

Hand washing for food handlers:

- Rinse off visible dirt
- Wash for 20 seconds
- Massage soap into folds and creases and wrists
- Clean under fingernails
- Rinse
- Ory.



Slide No	Trainer Notes
171.	Trainer explains to trainees how they should wash their hands as food handlers:
	Rinse off visible and easy to remove dirt
	Wash their hands for at least 20 seconds
	Thoroughly and vigorously massage the soap into the folds and creases of the hands and wrists
	Clean under the fingernails
	Rinse the soap from the hands
	Thoroughly dry the hands – the preferred method of drying hands is to:
	Shake off excess water
	 Dry with paper towel
	Finish with hot air dryer.
	Class Activity 1) – Demonstration
	Trainer shows trainees how to correctly wash hands.
	Class Activity (2) – Exercise
	Trainer uses commercially available hand washing demonstration kit (see http://www.foodstars.com.au/Handwashingkit.htm) to demonstrate importance of proper hand washing.

Follow requirements applying to personal practices and presentation

You must protect food and surfaces from body fluids:

- Saliva
- Mucus
- Sweat
- Blood
- Urine
- Faecal matter.



Slide No	Trainer Notes
172.	Trainer states to trainees it is important for food handlers to protect food and food-contact surfaces from 'body fluids' which can be seen to include:
	Saliva
	Mucus
	Sweat (perspiration)
	Blood
	Urine
	Faecal matter.

Follow requirements applying to personal practices and presentation

To guard against contamination by body fluids:

- Wash hands after toilet and handling handkerchief or nasal tissue
- Do not spit in food areas
- Do not smoke in food areas
- Do not work when ill
- Observe personal hygiene requirements

(Continued)



Slide No	Trainer Notes
173.	Trainer presents trainees with practical ways food handlers can protect food and food-contact surfaces from body fluids:
	Washing hands thoroughly after using the toilet
	Washing hands thoroughly after handling a handkerchief or nasal tissue to cough or sneeze into, and or using it to blow the nose
	Refraining from spitting in any food area
	Refraining from smoking or chewing tobacco in any food area
	Staying away from work when suffering cold or flu symptoms – and obtaining a doctor's certificate stating as a food handler it is safe to return to work
	Observing all personal hygiene rules.

Follow requirements applying to personal practices and presentation

- Do not put tasting spoon back into food
- Wear a sweat band
- Cover wounds and sores with waterproof dressing
- Do not blow into food bag
- Do not lick fingers to help separate greaseproof or food wrapping paper
- Do not touch face or body openings.



Slide No	Trainer Notes
174.	Trainer continues advising trainees of action to take to prevent contamination of food and food preparation surfaces by body fluids:
	Avoiding the tasting of food with a spoon and then returning the utensil to the food
	 Wearing a sweat band – or mopping areas that sweat and then thoroughly washing hands: consider wearing anti-perspirant
	 Covering all cuts and sores with approved waterproof dressings and bandages and adding a finger stall and or disposable glove, as appropriate
	 Not blowing with the breath into a bag to be used to wrap food – such as take away foods
	 Not wetting fingers to assist with separating sheets of wrapping paper when packaging take away foods
	 Not touching anybody opening – such as ears, eyes, nose; thorough hand washing must occur if this happens.

Follow requirements applying to personal practices and presentation

Food handlers have obligations if they:

- Have a foodborne disease
- Have symptoms of a foodborne disease
- Are a carrier of a foodborne disease.

A foodborne disease = a disease likely to be transmitted through food, such as:



- Hepatitis A
- Typhoid
- Oholera.

Slide No	Trainer Notes
175.	Trainer explains to trainees they have obligations on them if they have – or have symptoms of – a food borne disease highlighting:
	They can only know they have a foodborne disease or if they are a carrier of a foodborne disease if they have been to a doctor and had tests to identify the illness
	Common sense must be used when determining if they have symptoms of a foodborne disease – see next slide for examples of symptoms
	Food borne diseases are serious and potentially life threatening and include (but are not limited to) Hepatitis A, typhoid and cholera.
	Class Activity – Handout
	Trainer distributes copies of 'Tables of pathogens transmitted by food contaminated by infected food handlers' (see Trainee manual) to trainees and discusses the diseases listed with the intention of raising awareness about foodborne diseases.

Follow requirements applying to personal practices and presentation

Symptoms of foodborne diseases:

- Diarrhoea
- Vomiting
- Sore throat with fever
- Fever
- Jaundice.



Slide No	Trainer Notes
176.	Trainer provides trainees with examples of symptoms of a foodborne disease:
	Diarrhoea
	Vomiting
	Sore throat with fever
	• Fever
	Jaundice.

Follow requirements applying to personal practices & presentation

If suffering symptoms of a foodborne disease:

- Tell supervisor
- Go to the doctor
- Stay away from work for 2 days after symptoms have gone
- Do not work as food handler until stools are 'formed'.



Slide No	Trainer Notes
177.	Trainer identifies for trainees the obligations they are under as food handlers if ill:
	If affected by symptoms of a foodborne disease:
	 Notify supervisor
	Seek medical advice
	 Stay away from work for 48 hours after symptoms disappear
	 Do not return to work until stools are 'formed' (solid).

Follow requirements applying to personal practices and presentation

If diagnosed as suffering a foodborne disease or being a 'carrier':

- Notify supervisor
- Follow medical advice
- Protect food and food contact surfaces from contamination by the affected food handler
- Stay away from work and food handling duties.



Slide No	Trainer Notes
178.	Trainer tells trainees if they are diagnosed by a doctor as having a foodborne disease, or as being a carrier of a foodborne disease, they must:
	Tell supervisor – so they can make suitable arrangements (such as obtain replacement staff, or transfer person to other non-food handling duties)
	Follow medical advice and direction – about what work can be safely undertaken; how long to refrain from food handling duties; medication to take
	Take necessary action to protect food from contamination – including protection of actual food; protection of food contact equipment, utensils and surfaces; discarding food thought or known to have been contaminated when the food handler was handling the food before the foodborne disease was diagnosed.
	Class Activity – Guest Speaker
	Trainer arranges for a Health department representative to attend and talk to trainees about:
	Local laws regarding sickness and food handlers
	Symptoms of illness and foodborne diseases
	Role of doctors and the health department in dealing with sick food handlers
	Consequences and penalties for food handlers who do not comply with legislated requirements
	Action food handlers should take if they think/know they are ill
	Requirements applying when food handlers have 'a condition'.

Follow requirements applying to personal practices and presentation

Food handlers also have obligations when suffering from 'a condition'.

'A condition' = an infected sore, cut, boil, acne or abrasion or a situation where the food handler experiences discharges from their ears, nose or eyes.

- Notify supervisor
- Cover the lesion so it cannot be touched during food handling duties and so it cannot touch food or food contact surfaces.

Slide No	Trainer Notes
179.	Trainer informs trainees that food handlers are also under certain obligations when suffering from 'a condition', explaining:
	A condition is an infected sore, cut, boil, acne or abrasion or a situation where the food handler experiences discharges from their ears, nose or eyes
	Where a food handler is suffering from such a condition they must notify their supervisor unless they:
	 Do not have direct contact with food, food contact surfaces, crockery, cutlery or glassware
	 The skin lesion is on a covered part of the body so he sufferer cannot touch it while handling food.

Follow requirements applying to personal practices and presentation

If you have 'a condition' and continue to handle food:

- Cover lesion with waterproof dressing
- Do not touch lesion or discharge
- Wash hands if lesion or discharge is touched
- Use medication
- Use tissues to deal with discharge.

If sick - do not handle food



Slide No	Trainer Notes
180.	Trainer tells trainees if a food handler with 'a condition' does continue working (whether food handling or other work activities) they must ensure measures are taken to avoid contaminating food – these measures may include:
	Covering the lesion completely with a waterproof bandage or dressing – to prevent it making contact with food and food contact surfaces
	Not touching the lesion or discharge while working – to avoid potential from cross contamination
	Washing hands thoroughly if the lesion or discharge is touched – to guard against cross contamination
	Using appropriate medication for the problem – to speed up recovery from the condition
	Using disposable tissues (as opposed to a handkerchief or kitchen swab) to handle discharge, followed by proper hand washing – to protect against cross contamination.

Follow requirements applying to personal practices and presentation

You must try to control:

- Coughing and sneezing if you do cough or sneeze when handling food:
 - Do it into hands then wash immediately and thoroughly
 - Throw out contaminated food
 - Clean and sanitise food contact surfaces and utensils

(Continued)



Slide No	Trainer Notes
181.	Trainer highlights to trainees all food handlers need to try to control personal habits and sub-conscious actions in order to further optimise food safety:
	Try to refrain from coughing or sneezing onto unprotected food – where a cough or sneeze is inevitable (or unexpected) and unprotected food is present, the recommended procedure is to:
	 Cough or sneeze into hands and then thoroughly wash hands
	 Dispose of any food that has been contaminated – any food that has been coughed or sneezed onto
	 Clean and sanitise any food surfaces, equipment or utensils that have been contaminated.

Follow requirements applying to personal practices and presentation

Be aware of unacceptable personal habits when handling food:

- Scratching an itch, head or face
- Picking nose, scabs, cuts or sores
- Sticking fingers in ears or mouth
- Take appropriate remedial action if the above are done
- Make an effort to control these actions.



Slide No	Trainer Notes
182.	Trainer advises trainees food handlers must also discipline themselves to refrain from certain personal habits:
	Do not scratch (such as scratching an itch; scratching head when thinking), pick nose, cuts, sores and scabs, or touch eyes, nose, mouth or ears while at work
	This is another major source of contamination transferring bacteria from the skin or other areas to food, utensils or food preparation/contact surfaces. If these do occur:
	 Dispose of any food that has been contaminated
	 Clean and sanitise any food surfaces, equipment or utensils that have been contaminated
	Try not to do it again.

Follow requirements applying to personal practices and presentation

In relation to eating in the workplace:

- Staff must not:
 - · Eat over unprotected food surfaces
 - Eat over unprotected food
- The venue may totally ban staff eating while working
- Customers must not eat over unprotected food or food surfaces.



Slide No	Trainer Notes
183.	Trainer advises trainees in regard to eating in the workplace by food handlers:
	When staff eat in food areas they must:
	 Not eat any food over an unprotected food surface – such as food preparation equipment, preparation benches, serving equipment or crockery, cutlery or glassware
	 Not eat any food over any unprotected food – this applies to raw food, ready-to-eat food or any food that is not covered, wrapped or packaged so that it cannot become contaminated through food falling onto it
	Individual premises may have house policies totally forbidding the consumption of food while working
	These requirements in relation to eating over unprotected food and unprotected food surfaces applies to anyone on the premises – including members of the public, customers and visitors.

Follow requirements applying to personal practices and presentation

No-one is allowed to:

- Smoke in a food area
- Chew tobacco in a food area
- Spit in a food area.



Put up signs

Remove ash trays

Wash hands after smoking and before resuming food handling duties.

Slide No	Trainer Notes
184.	Trainer informs trainees regarding smoking and spitting in food areas:
	In any food area, food handlers (and any other person) must never:
	■ Smoke
	 Chew tobacco
	■ Spit
	It is a good idea to put up 'No Smoking' posters in all food areas and to remove ash trays from these areas
	 Hands must be washed after smoking and before returning to work as a food handler to remove any bacteria transferred from the mouth/lips to the fingers as part of the smoking process.

Summary - Element 3

When maintaining safe personal food handling and personal presentation standards:

- Learn the legislated and house rules applying to safe personal activities and presentation in the workplace
- Wear a clean uniform when handling food as required by the business
- Do not wear food handling clothes to or from work
 (Continued)

Slide No	Trainer Notes
185.	Trainer provides a recap of the Element asking questions to check trainee understanding and responding to questions from trainees, as required.

Summary – Element 3

- Limit or eliminate jewellery, hair ornaments and nail polish or nail decorations when working as a food handler
- Wash hands when and as required using only designated hand washing facilities – always wash hands before starting work and when returning to work after an absence from the work station
- Do not work with food when ill or suffering from symptoms of foodborne illnesses

(Continued)

Slide No	Trainer Notes
186.	Trainer provides a recap of the Element asking questions to check trainee understanding and responding to questions from trainees, as required.

Summary – Element 3

- Obtain a doctor's certificate stating you are fit to return to work as a food handler if you have been away from work due to illness or sickness
- Control personal habits which can give rise to food contamination when handling food.

Slide No	Trainer Notes
187.	Trainer provides a recap of the Element asking questions to check trainee understanding and responding to questions from trainees, as required.
	Trainer thanks trainees for their attention and encourages them to apply course content as required in their workplace activities.

Recommended training equipment

Access to food facilities such as kitchen, goods receival area, storage areas (dry goods, refrigerated goods, frozen goods), service areas, food preparation and cooking, dishwashing and pot washing, storage areas for clean crockery, cutlery and cooking equipment

Host country safe food handling/food safety legislation at a national, regional and local (as/where appropriate) – this must also address obtaining sample/relevant food safety programs/plans applicable to the country and/or any Codes that apply

Copy of 'Safe Food Australia' (also known as 'Chapter 3' of the Australia New Zealand Food Standards Code)

Probe food thermometer – including spare batteries; sanitising wipes; storage container; instructions. An infra-red thermometer should also be purchased to show trainees what not to use and to demonstrate the limitations of this option.

Access to display units, refrigeration units and bain maries for demonstrations (cleaning; taking temperature reading). Access to hot and cold refrigerated food to demonstrate how to take temperature readings.

Examples of food safety records that may be kept by food premises – such as:

- Approved Food Suppliers List
- Goods Receiving Form
- Cold Storage Temperature Log
- Ready To Eat Food On Display Log
- Equipment Calibration Log
- Internal Review Process temperature Log
- Corrective Action Record/Report (CAR).

Colour-coded chopping boards

Range of cleaning chemicals such as detergent, sanitiser, deodoriser, degreaser – Material Safety Data Sheets should accompany each of these.

De-naturing agent (for use in drip trays)

Range of cleaning items such as mop and bucket, brushes, broom, cleaning cloths

Sink, anti-bacterial soap, hot water, paper towel and hot air dryer to demonstrate how to correctly wash and dry hands

Disposable gloves

Sample cleaning schedules and cleaning instructions for individual pieces of food preparation equipment such as mixers, ovens, toasters, cook tops), utensils (beaters, strainers, knives) and food preparation areas (floors, walls, ceiling, exhaust fans)

Hand washing demonstration kit – see http://www.foodstars.com.au/Handwashingkit.htm

Examples of single use items – take away food and beverage containers; cutlery; serviettes; drinking straws; tooth picks; food wrappers and packaging

Colour coded labels – used to control time food is displayed for sale/service Hair nets, beard snoods.

Instructions for Trainers for using PowerPoint – Presenter View

Connect your laptop or computer to your projector equipment as per manufacturers' instructions.

In PowerPoint, on the **Slide Show** menu, click **Set up Show**.

Under Multiple monitors, select the Show Presenter View check box.

In the **Display slide show** on list, click the monitor you want the slide show presentation to appear on.

Source: http://office.microsoft.com

Note:

In Presenter View:

You see your notes and have full control of the presentation

Your trainees only see the slide projected on to the screen

More Information

You can obtain more information on how to use PowerPoint from the Microsoft Online Help Centre, available at:

http://office.microsoft.com/training/training.aspx?AssetID=RC011298761033

Note Regarding Currency of URLs

Please note that where references have been made to URLs in these training resources trainers will need to verify that the resource or document referred to is still current on the internet. Trainers should endeavour, where possible, to source similar alternative examples of material where it is found that either the website or the document in question is no longer available online.

Appendix – ASEAN acronyms

AADCP	ASEAN – Australia Development Cooperation Program.
ACCSTP	ASEAN Common Competency Standards for Tourism Professionals.
AEC	ASEAN Economic Community.
AMS	ASEAN Member States.
ASEAN	Association of Southeast Asian Nations.
ASEC	ASEAN Secretariat.
ATM	ASEAN Tourism Ministers.
АТРМС	ASEAN Tourism Professionals Monitoring Committee.
ATPRS	ASEAN Tourism Professional Registration System.
ATFTMD	ASEAN Task Force on Tourism Manpower Development.
CATC	Common ASEAN Tourism Curriculum.
MRA	Mutual Recognition Arrangement.
мтсо	Mekong Tourism Coordinating office.
NTO	National Tourism Organisation.
NTPB	National Tourism Professional Board.
RQFSRS	Regional Qualifications Framework and Skills Recognition System.
ТРСВ	Tourism Professional Certification Board.



